

Spintronika – co nowego?

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Swiss-PL **NANOSPIN** Nanoscale spin torque devices for spin electronics

Plan

➤ Mapa drogowa spintroniki

➤ co nowego w urządzeniach

- głowice TMR/HDD
- pamięci operacyjne STT-RAM
- nano-oscylatory mikrofalowe STO

➤ Technologia magnetycznych nano-złącz tunelowych (MTJ)

- nanoszenie układu wielowarstwowego - sputtering
- elektronowa litografia

➤ Spin transfer torque

- Przełączanie prądem spinowo-spolaryzowanych elektronów (CIMS)
- ST- oscylator

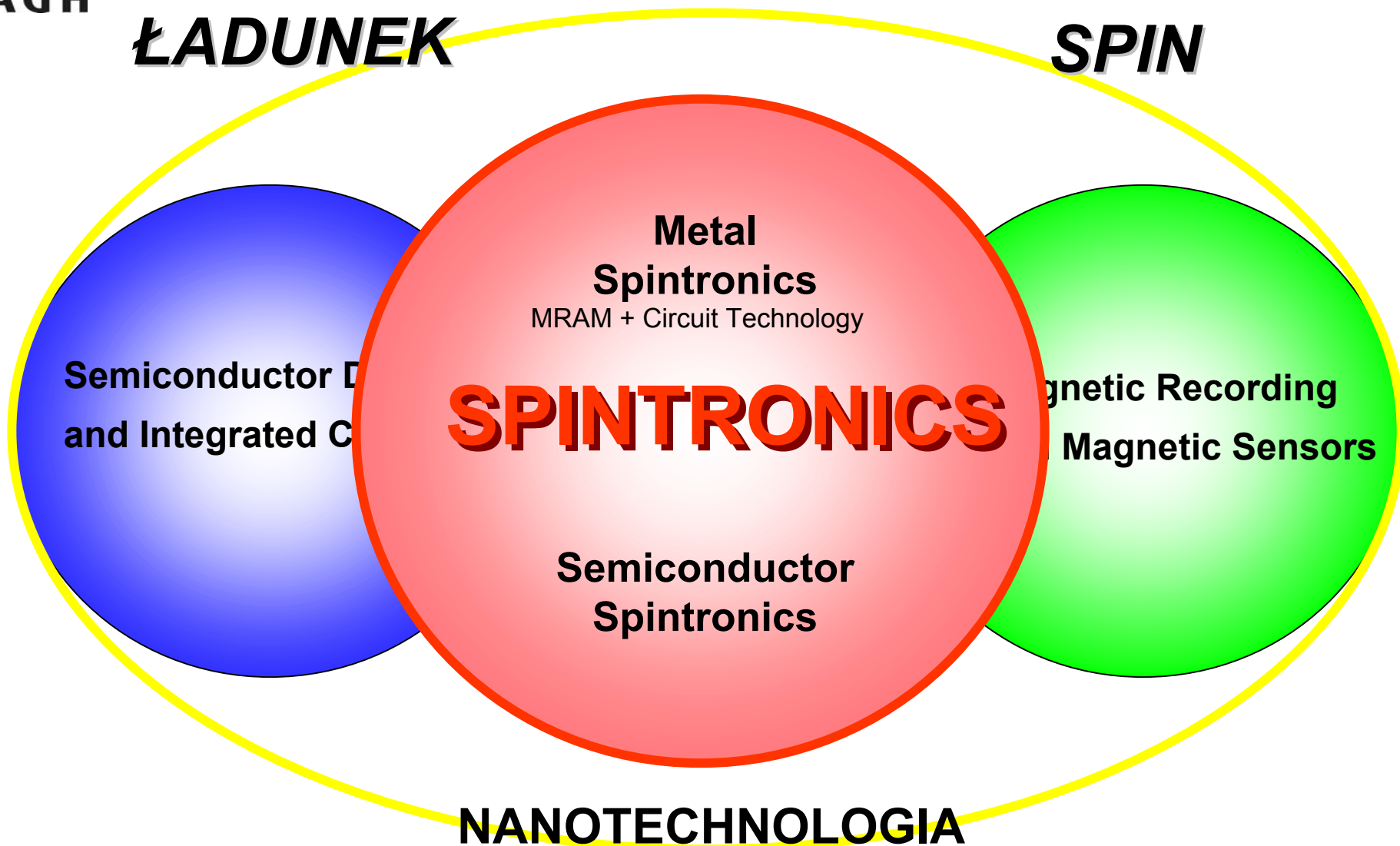
➤ Podsumowanie

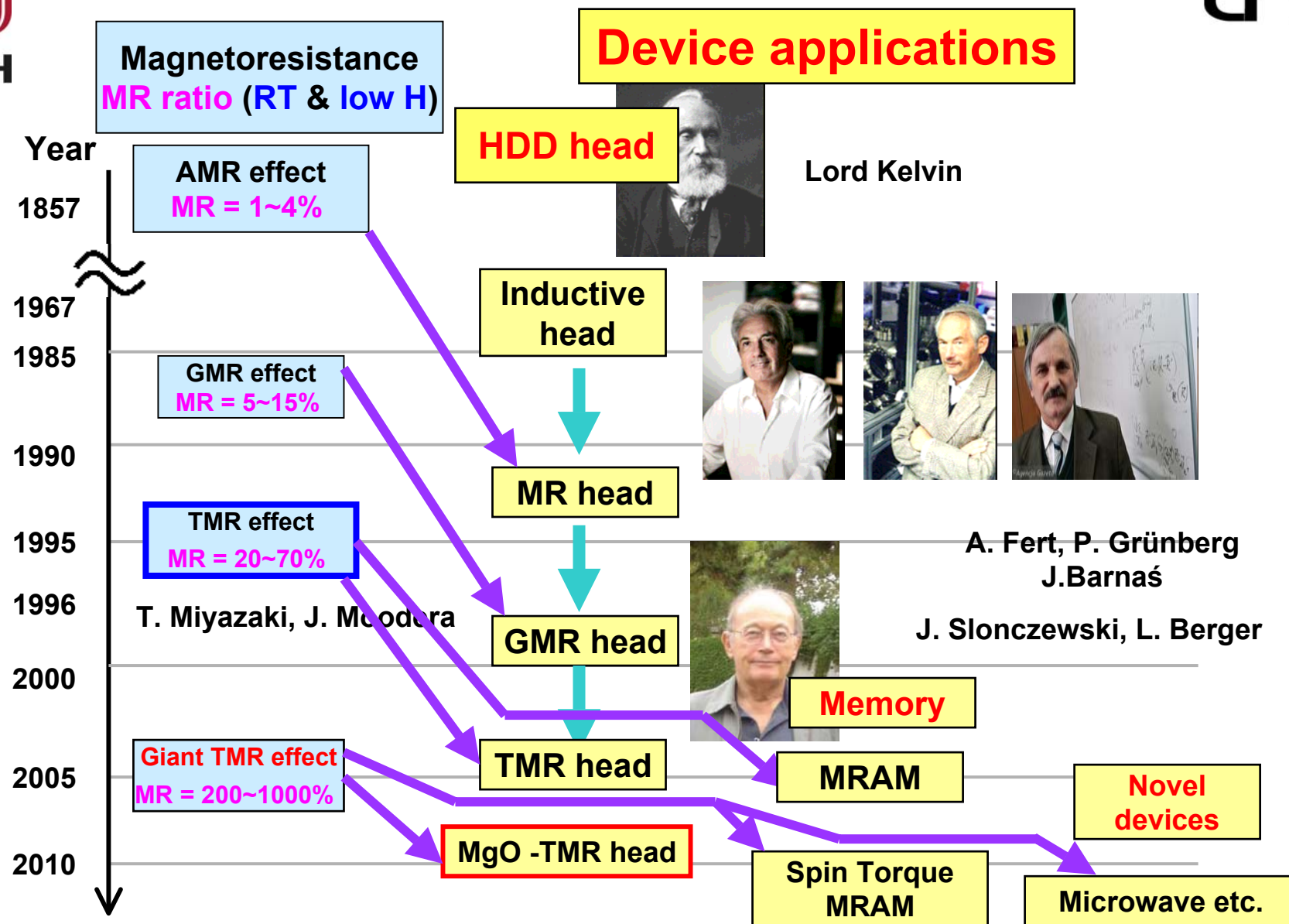
➤ Projekt SPINLAB

Dlaczego spintronika jest ważna?

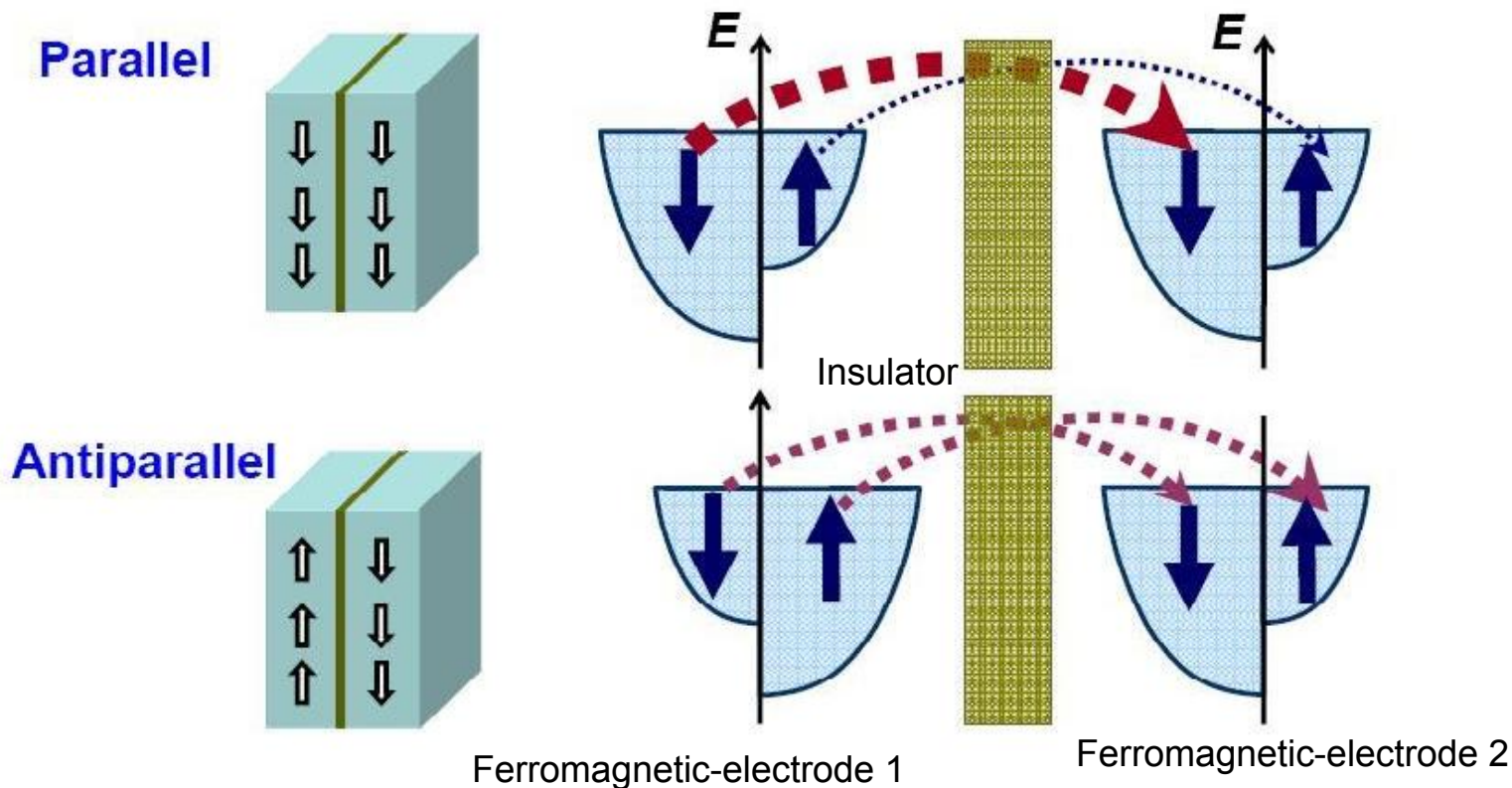
ŁADUNEK

SPIN





MTJ tunneling – Julliere's model



Assumption: tunneling of up- and down-spin electrons are two independent processes, so the conductance occurs in the two independent spin channels.

$$MR \equiv (R_{AP} - R_P) / R_P = 2P_1P_2 / (1 - P_1P_2), \quad P_\alpha = \frac{(D_{\alpha\uparrow}(E_F) - D_{\alpha\downarrow}(E_F))}{(D_{\alpha\uparrow}(E_F) + D_{\alpha\downarrow}(E_F))}, \quad \alpha = 1, 2.$$

Spin Polarization P

Green IT

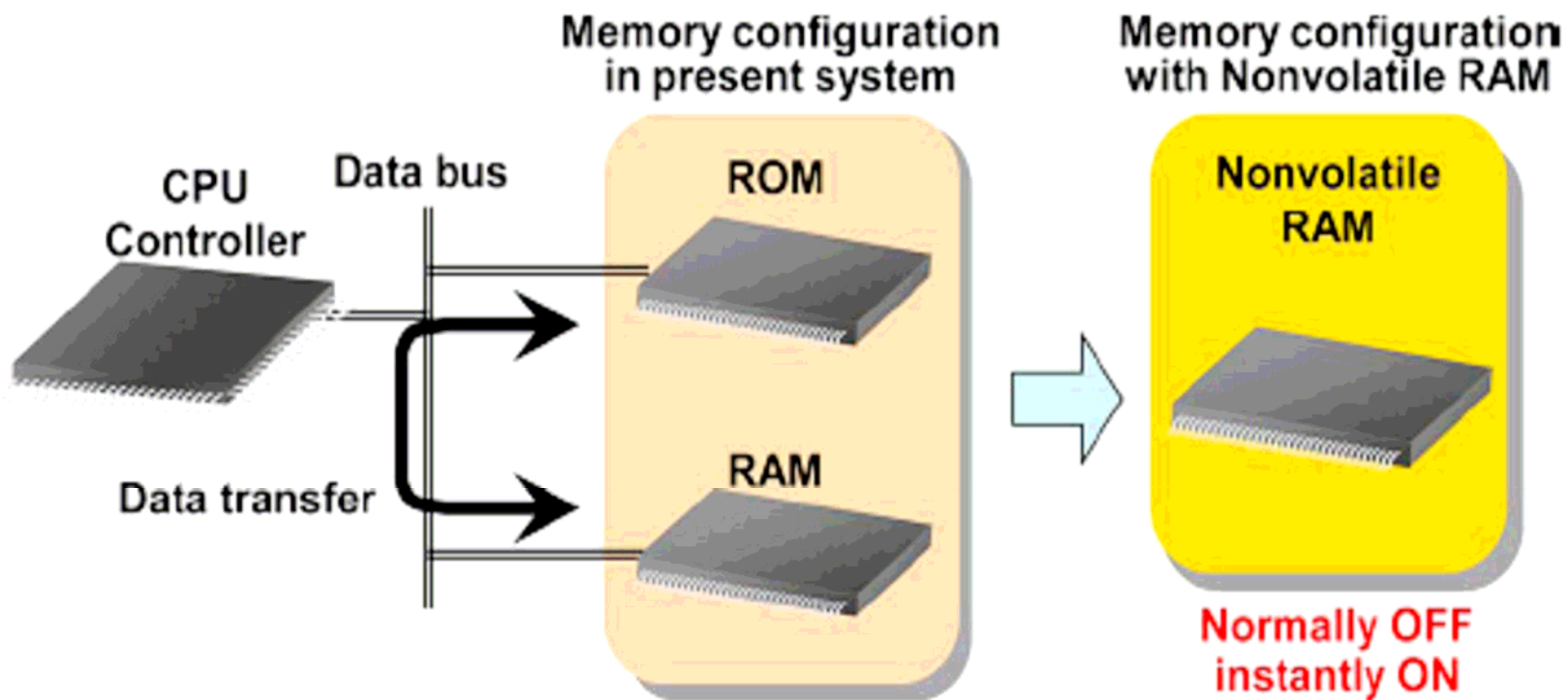


Fig. 2. Nonvolatile RAM application in IT equipment.

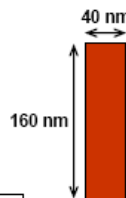
HDD- head

New DVD
Blu-ray Disk

15 Gbit/inch²

Size of a recording bit in HDD

<size of 1 bit>



160 nm

40 nm

Areal density

100 Gbit/inch² (2006)



Influenza virus

25 nm

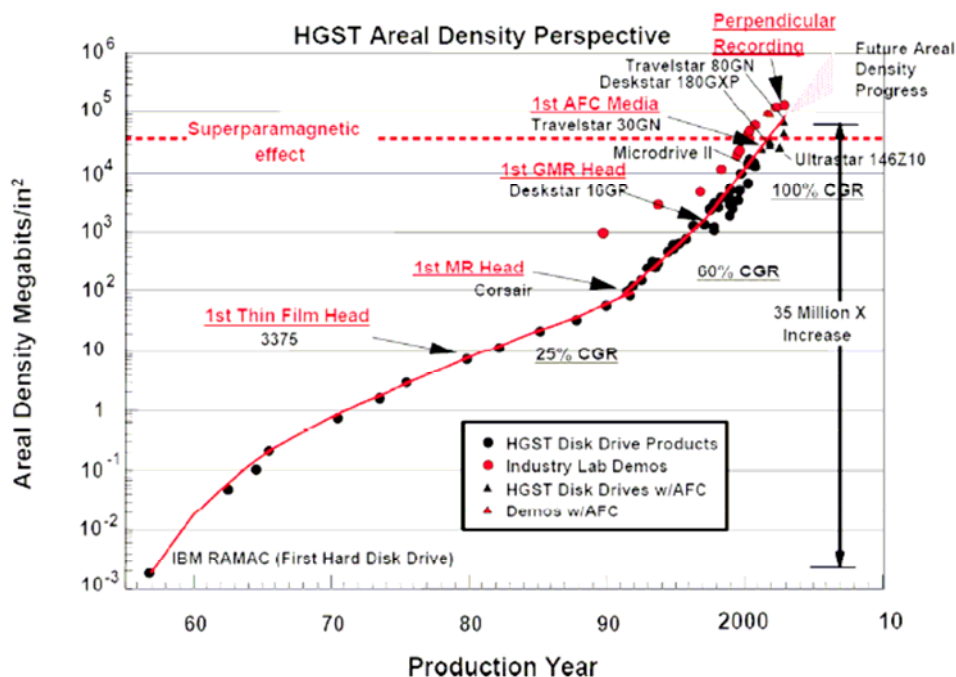


500 Gbit/inch² (2010)

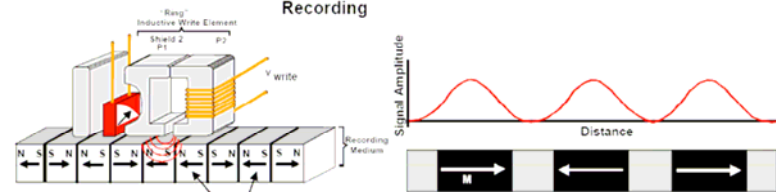
The S / N ratio decreases as the bit size shrinks.

Highly sensitive read head
(higher MR ratio) is required.

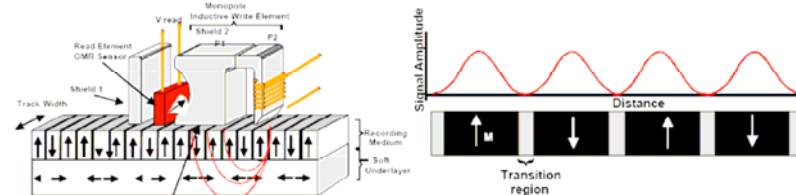
HGST Areal Density Perspective



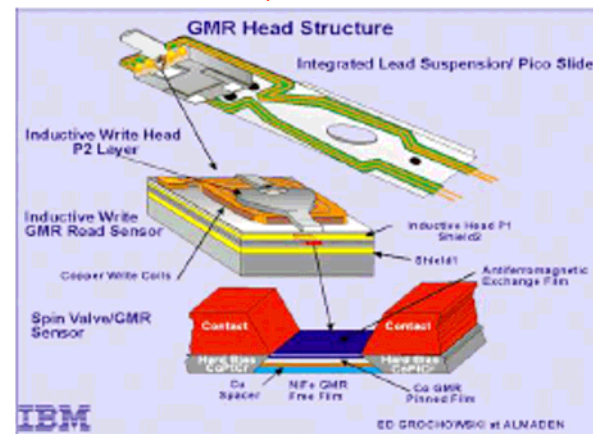
Longitudinal Recording



Perpendicular Recording



No more, MR≈10%

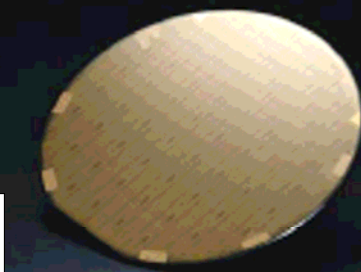


HDD- head

MgO-TMR head for ultrahigh-density HDD

J. Kanak
MFM

Wafer of MgO-TMR head



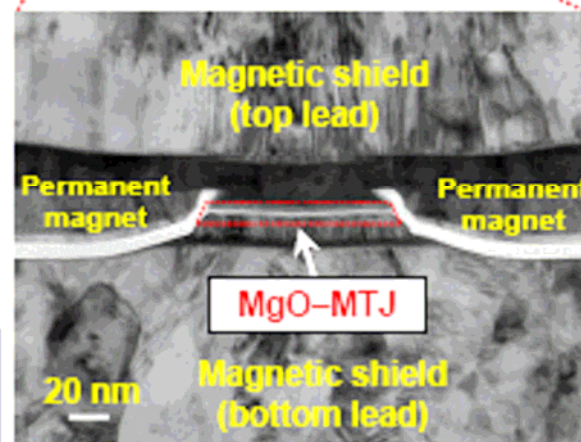
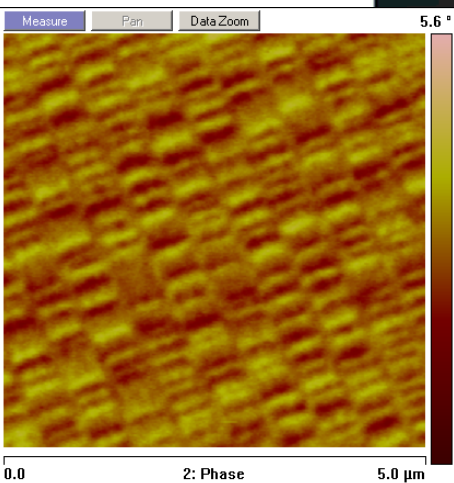
Cut



Inte-
gration



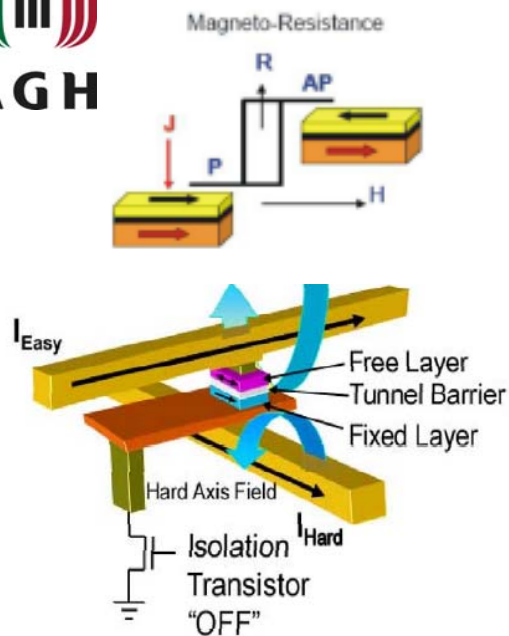
Inte-
gration



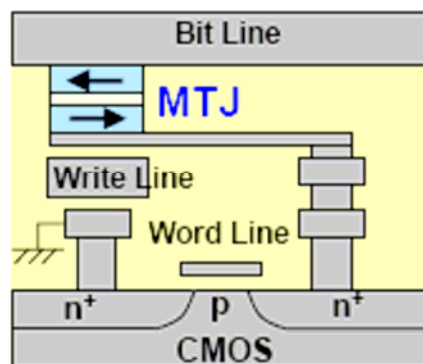
TEM image

- ◆ Volume production since 2007.
- ◆ Density up to 350 Gbit / inch² commercialized.
- ◆ Applicable up to 1 Tbit / inch².

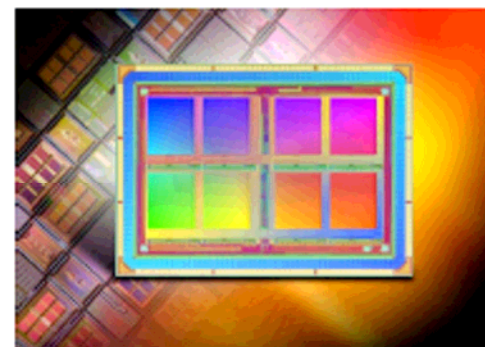
MRAM



Magnetoresistive Random Access Memory (MRAM)

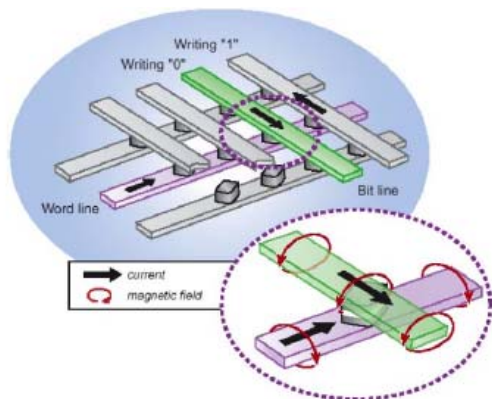


Cross-section structure



Freescale's 4 Mbit-MRAM
based on Al-O MTJs
Volume production (2006)

Non-volatile, high speed, infinite write endurance, etc.



High-density MRAM is difficult to develop.



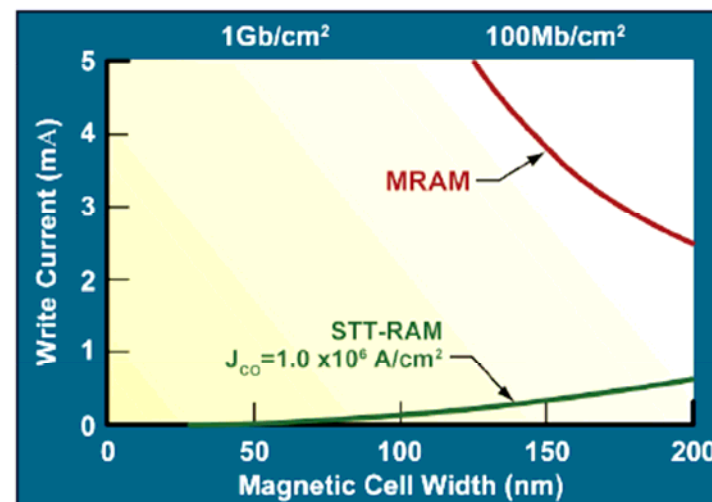
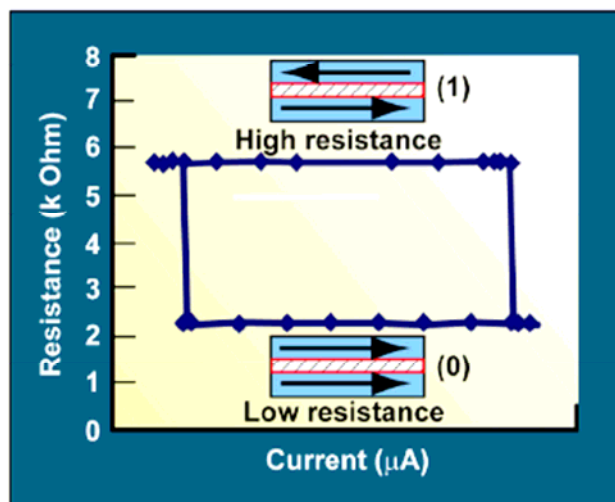
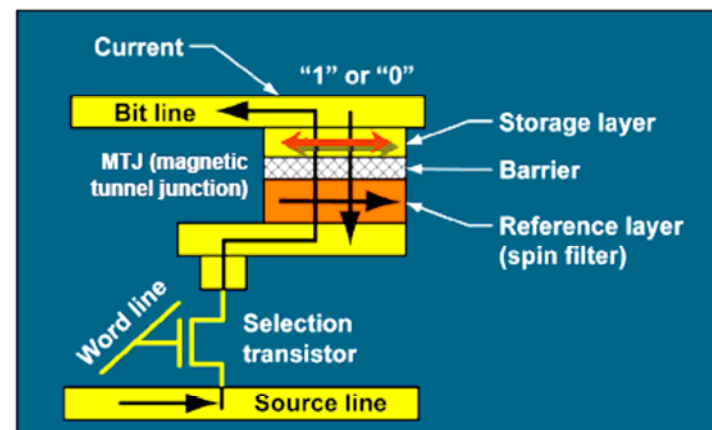
2008 –japoński satelita był wyposażony w pamięć MRAM w miejsce FLASH

STT Write Mechanism

GRANDIS
Pioneer in STT-RAM Technology

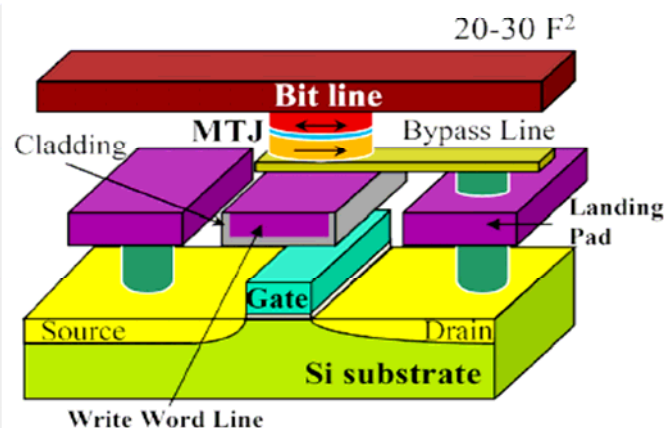
• Spin-transfer torque writing

- Uses spin-polarized current instead of magnetic field to switch magnetization of storage layer
- Has low power consumption and excellent scalability



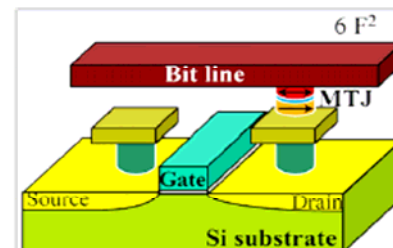
STT-RAM versus Conventional MRAM

Conventional MRAM Cell



Write Current: $I_{SW} \sim 1 / \text{Volume}$

STT-RAM Cell



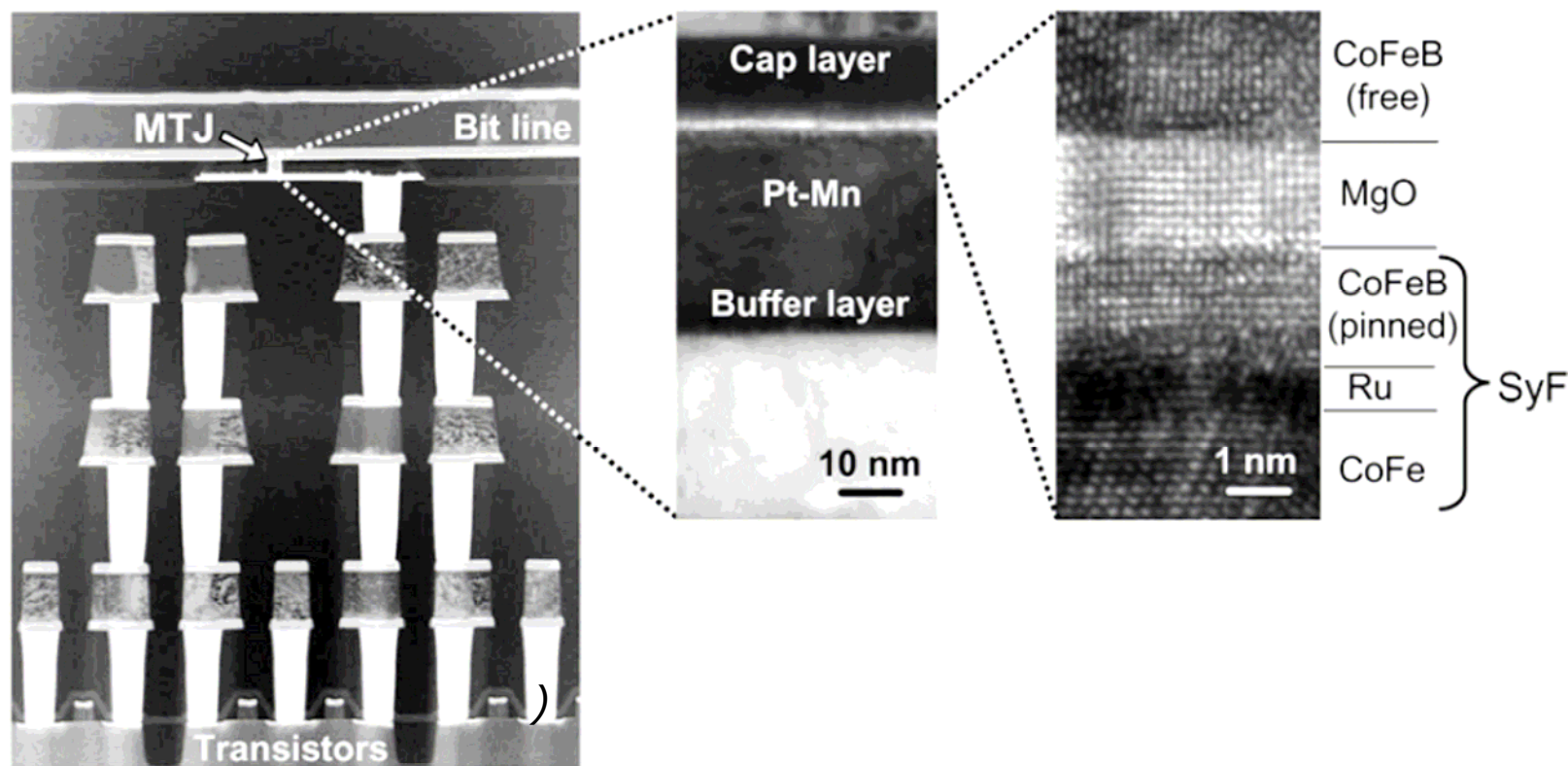
$I_{SW} \sim \text{Volume}$

Key Advantages over conventional MRAM:

- **Excellent write selectivity** <— Localized spin-injection within cell
- **High scalability** <— Write current scales down with cell size
- **Low power consumption** <— Low write current (<100 μA)
- **Simpler architecture** <— No write line, no by-pass line and no cladding
- **Faster operation** <— Multibit (parallel) writing compatible

MRAM example

- Existing MRAM – up to 64 MB capacity
- Obstacle – critical current density



Toshiba, ISSCC conference (2010)

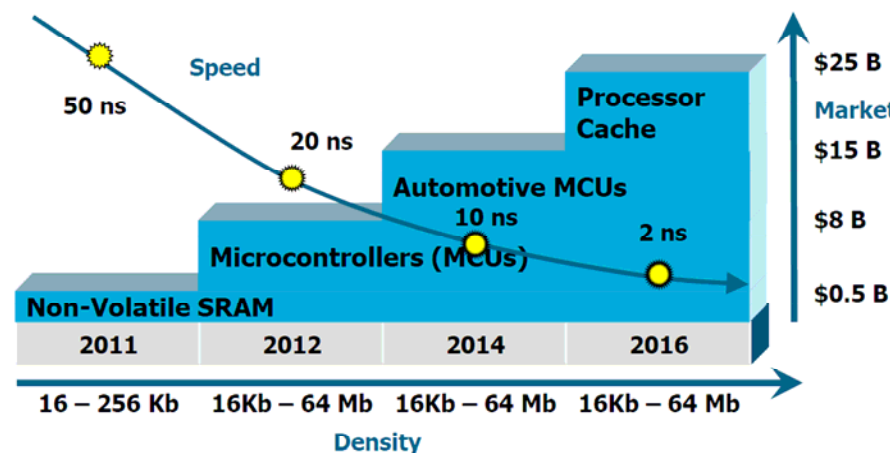
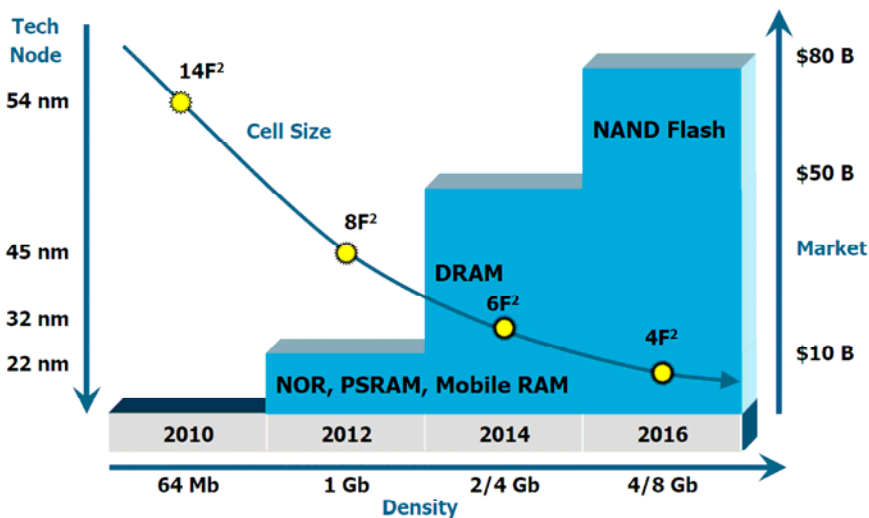
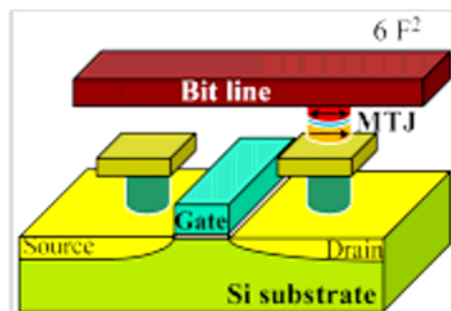
Memory Technology Comparison



	SRAM	DRAM	Flash (NOR)	Flash (NAND)	FeRAM	MRAM	PRAM	RRAM	STT-RAM
Non-volatile	No	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Cell size (F ²)	50–120	6–10	10	5	15–34	16–40	6–12	6–10	6–20
Read time (ns)	1–100	30	10	50	20–80	3–20	20–50	10–50	2–20
Write / Erase time (ns)	1–100	15	1 μ s / 10 ms	1 ms / 0.1 ms	50 / 50	3–20	50 / 120	10–50	2–20
Endurance	10 ¹⁶	10 ¹⁶	10 ⁵	10 ⁵	10 ¹²	>10 ¹⁵	10 ⁸	10 ⁸	>10 ¹⁵
Write power	Low	Low	Very high	Very high	Low	High	Low	Low	Low
Other power consumption	Current leakage	Refresh current	None	None	None	None	None	None	None
High voltage required	No	3 V	6–8 V	16–20 V	2–3 V	3 V	1.5–3 V	1.5–3 V	<1.5 V
	Existing products						Prototype		

MRAM vs. Semiconductor RAMs

STT-RAM Cell



Intensified Worldwide Interest in STT-RAM



Jun. 2009: NEC tips new MRAM technology using STT at VLSI conference, expects it to be scalable beyond 55 nm process

NEC

Oct. 2009: Crocus Technology announces it will transition to STT-RAM from its existing heat-assisted TAS-MRAM in 2010



Nov. 2009: Korean Government updates on progress of \$50M STT-RAM program with Samsung and Hynix, installs 300 mm STT-RAM facility at Hanyang University



Dec. 2009: TSMC and Qualcomm describe 45 nm low power embedded STT-RAM process and design at IEDM



Dec. 2009: Also at IEDM, Hitachi & Tohoku University present MTJ SPICE model, and Intel presents design space study and requirements for STT-RAM in embedded applications



Dec. 2009: France launches €4.2M SPIN project with 11 partners including LETI, Spintec & Crocus, one of project goals is to develop magnetic FPGAs



Jan. 2010: Everspin introduces 1 Mb MRAM for RAID storage applications



Jan. 2010: Toshiba achieves 9 μ A switching current in perpendicular STT-RAM

TOSHIBA

Feb. 2010: Toshiba describes a 64 Mb STT-RAM using perpendicular MTJs and 65 nm CMOS at ISSCC conference, Fujitsu also presents a paper

FUJITSU

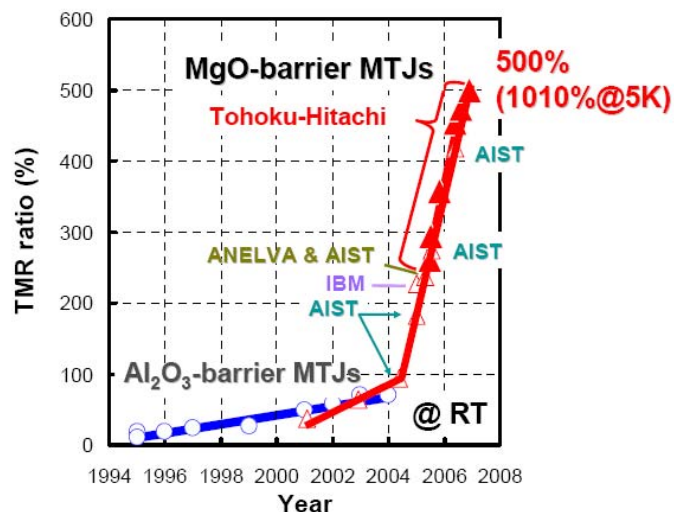
Cele

Optymalizacja struktury warstwowej magnetycznego złącza tunelowego pod kątem zjawiska spinowego transferu momentu pędu (STT).

Wytworzenie tunelowego magnetycznego nano-złącza dla zastosowań na komórki pamięci STT-RAM i ST-oscylatory.

TMR ratio of MTJs with an MgO barrier

RIEC
Tohoku University



MR ratios up to 1,000% at RT

S. Ikeda et al., *Appl. Phys. Lett.*, **93**, 082508 (2008).
Jiang et al., *Appl. Phys. Express*, **2**, 083002 (2009).

Table 3

RA, TMR and H_{in} of MTJs with Al-O and MgO barrier

Buffer Al-O MTJs

MgO MTJs

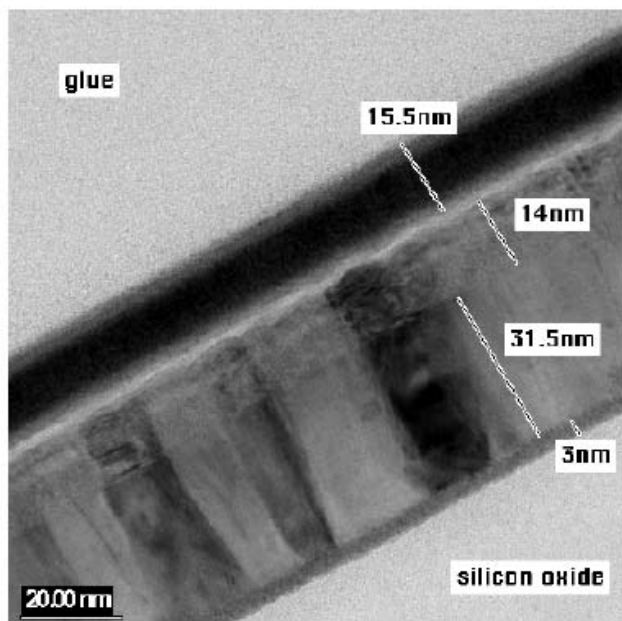
	RA-P (MΩμm ²)	RA-AP (MΩμm ²)	TMR (%)	H_{in} (kA/m)	RA-P (MΩμm ²)	RA-AP (MΩμm ²)	TMR (%)	H_{in} (kA/m)
A	10.7	15.5	44	1.1	0.36	0.88	141	0.28
B	4.7	6.9	46	3.2	0.073	0.16	113	1.8

RA-P and RA-AP were measured in parallel and antiparallel orientation of magnetizations of free and pinned layer, respectively.

P. Wisniowski, J. Kanak, et al. *J. Appl. Phys.* 100 (2006) 013906

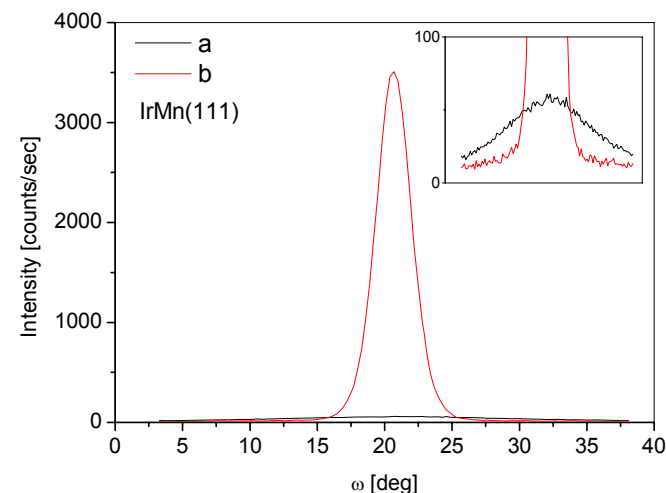
J. Kanak, et al. *Vacuum* 82 (2008)1057

Barrier quality



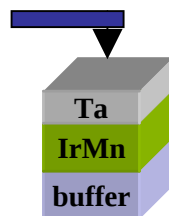
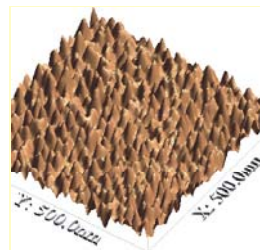
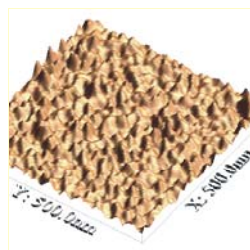
- ← soft electrode + Ta capping
- ← AlOx. - barrier
- ← reference - layer (IrMn/CoFe-AAF)
- ← Ru 30
- ← Ta 5

XRD – rocking curve



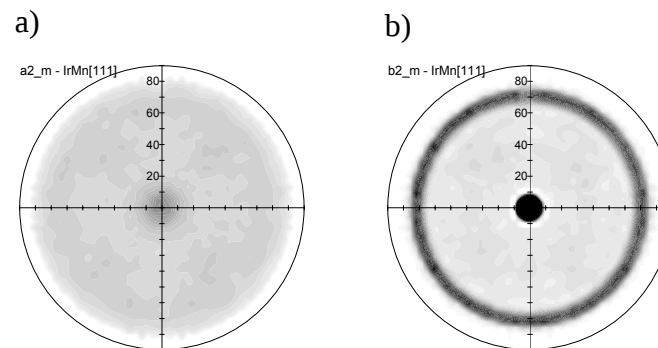
AFM

a) RMS = 0.3 nm b) RMS = 0.6 nm



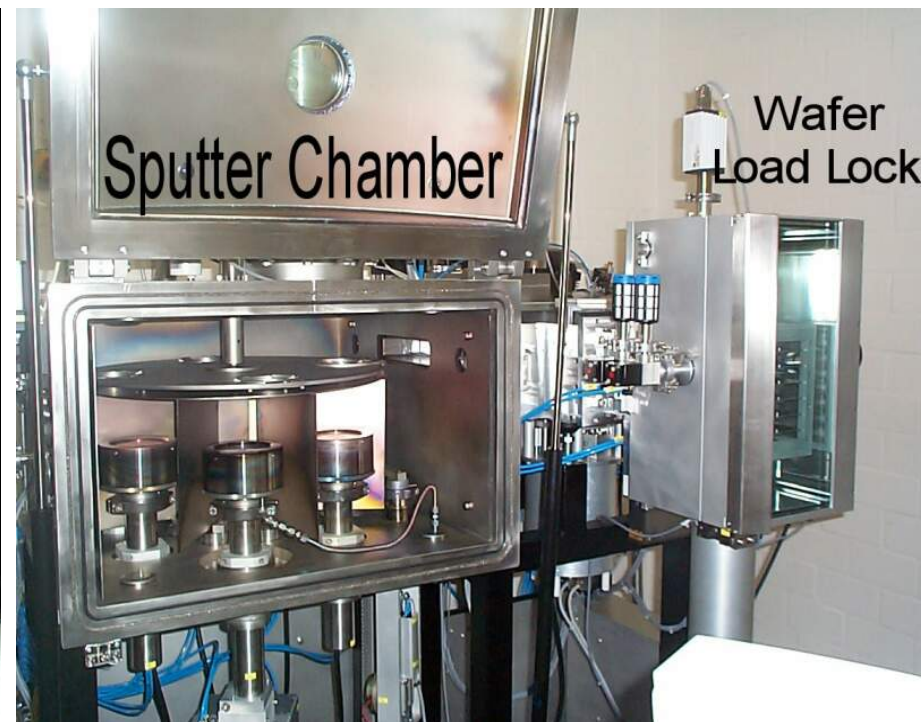
J. Kanak

XRD – pole figure



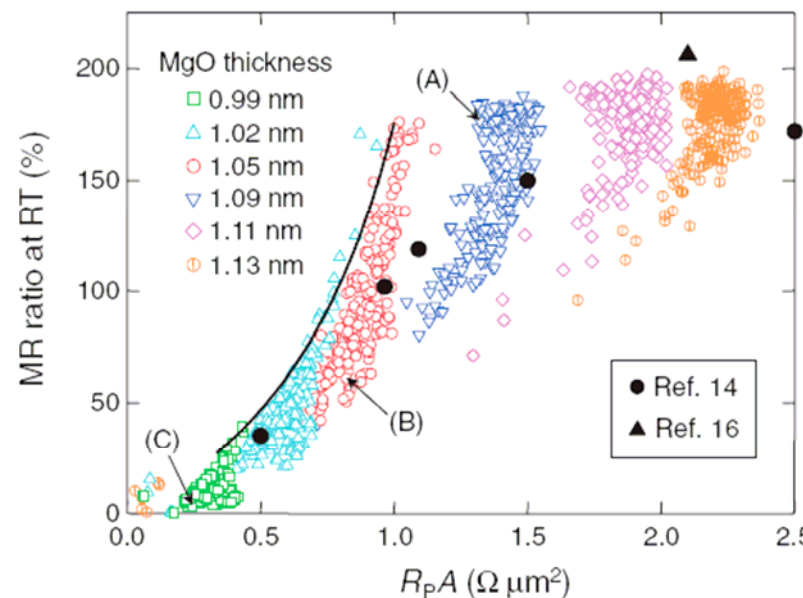
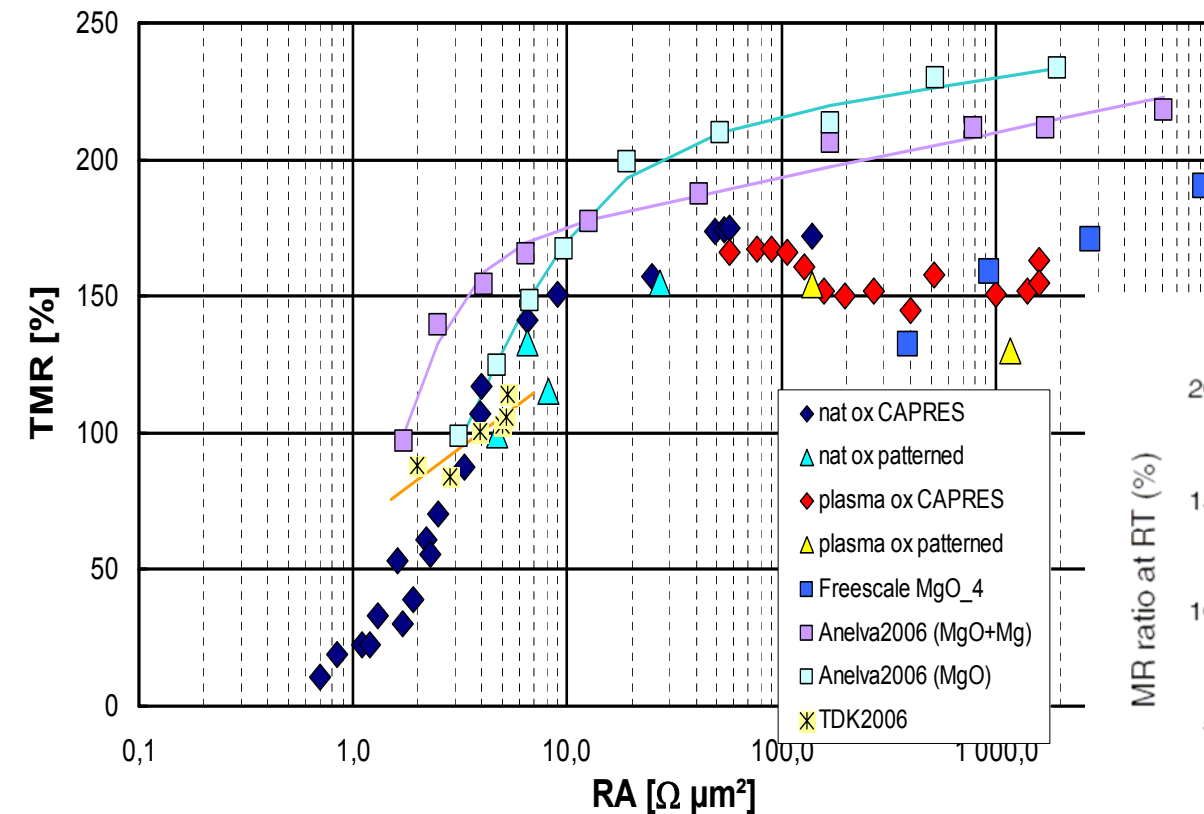
Sputtering system (uni lab)

6 Target, 4 Inch Automatic Sputtering System
Wafer Load-Lock and Handling System



MgO - TMR vs. RA

AGH



H. Maehara et al. Applied Physics Express 4 (2011) 033002

Plan

➤ Mapa drogowa spintroniki

➤ co nowego w urządzeniach

- głowice TMR/HDD
- pamięci operacyjne STT-RAM
- nano-oscyłatory mikrofalowe STO

➤ **Technologia magnetycznych nano-złącz tunelowych (MTJ)**

- **nanoszenie układu wielowarstwowego - sputtering**
- **elektronowa litografia**

➤ Spin transfer torque

- Przełączanie prądem spinowo spolaryzowanych elektronów (CIMS)
- ST- oscylator

➤ Podsumowanie

➤ Projekt SPINLAB

Sputtering deposition

J. Wrona

Singulus TIMARIS

Oxidation Module

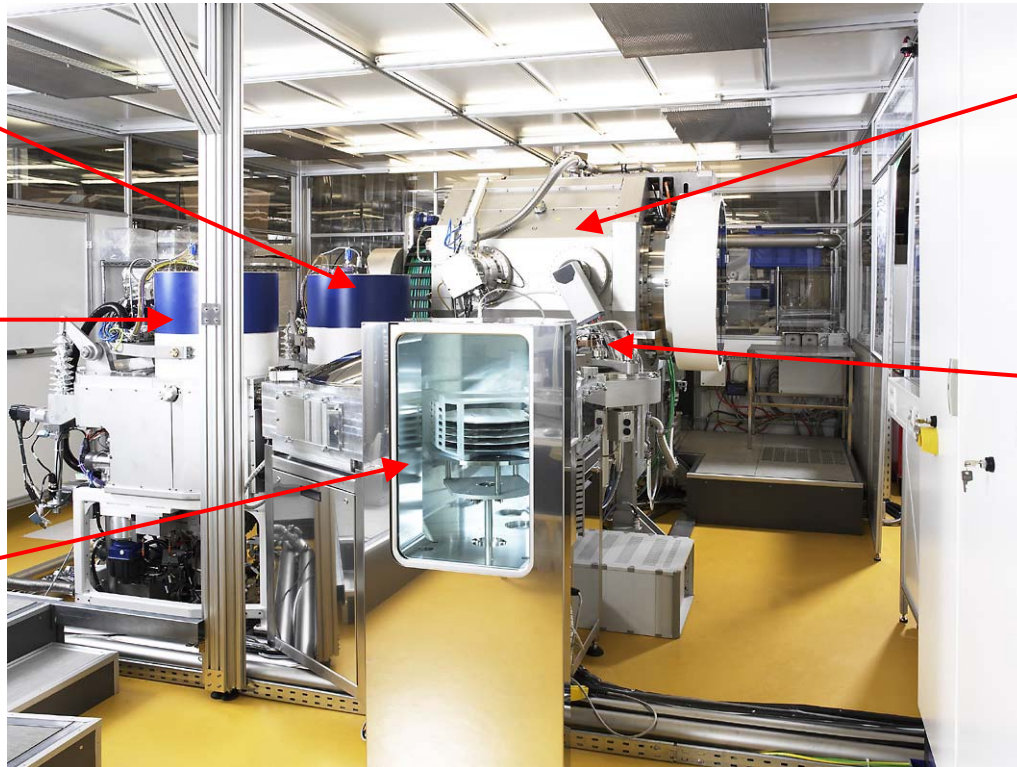
Low Energy Remote Atomic Plasma Oxidation;
Natural Oxidation;
Soft Energy Surface Treatment

Soft-Etch Module

(PreClean, Surface Treatment)

Cassette Module

(according to Customer request)



Multi Target Module

Top: Target Drum with 10 rectangular cathodes; Drum design ensures easy maintenance;

Bottom: Main part of the chamber containing LDD equipment

Transport Module

(UHV wafer handler)

Ultra – High – Vacuum Design:

High Throughput (e.g. MRAM):

High Effective Up-time:

Base Pressure $\leq 5 \cdot 10^{-9}$ Torr (Deposition Chamber)

9 Wafer/Hour (1 Depo-Module)

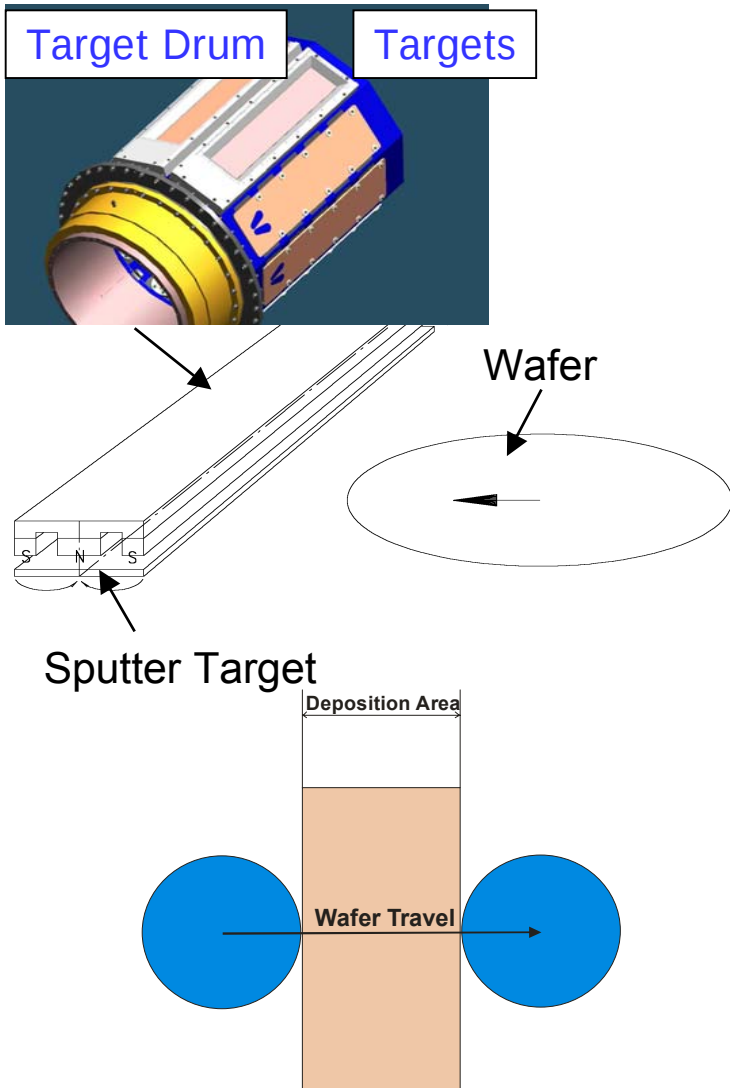
18 Wafer/Hour (2 Depo-Module)

Courtesy of

SINGULUS 

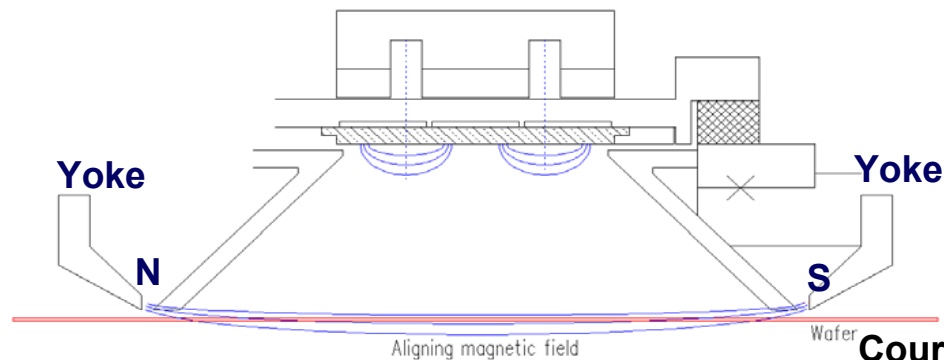
Linear Dynamic Deposition (LDD)

AGH



Advantages:

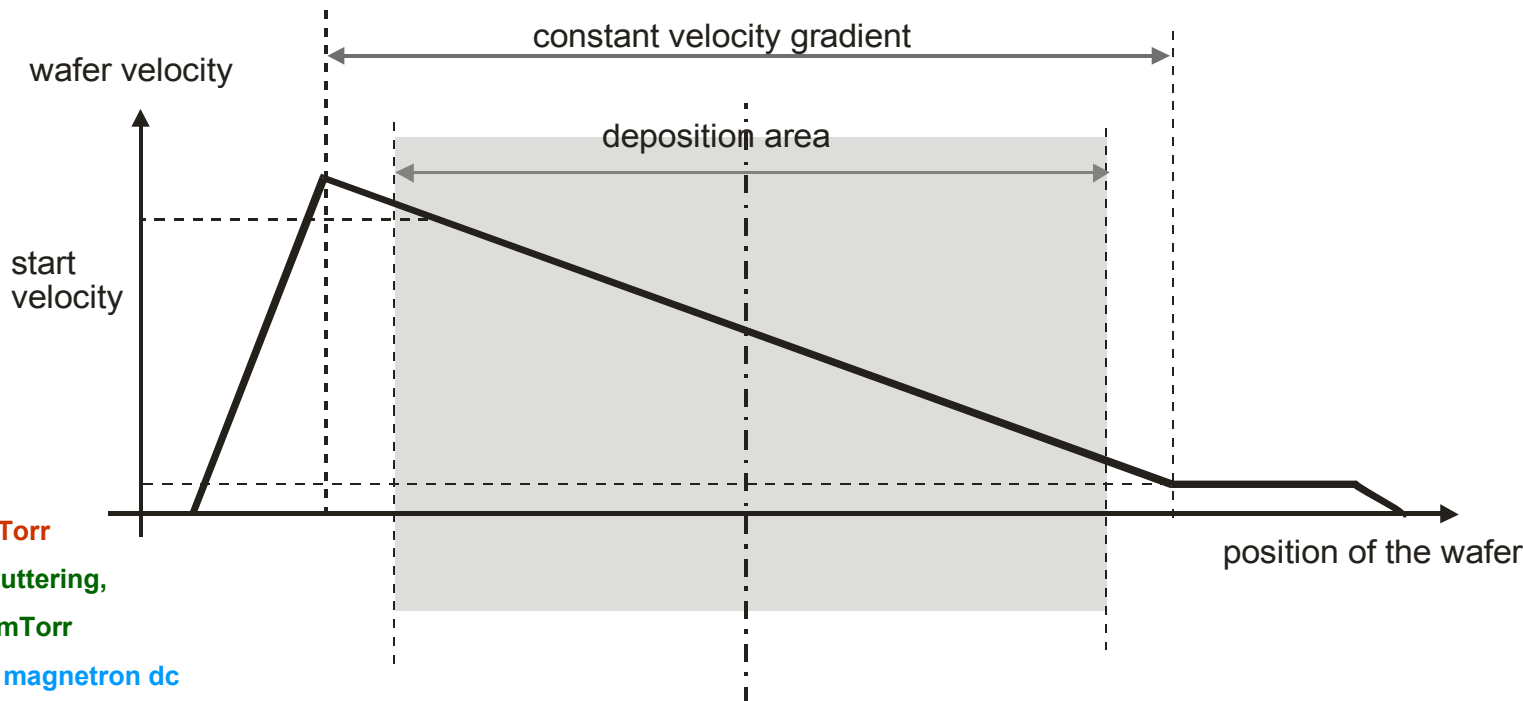
- Short Target-Substrate Distance:
 - Good thickness uniformity and coating efficiency
- Thickness adjusted by wafer speed:
 - Precisely control & repeatability
- Leakage field of cathode parallel to wafer travel direction:
 - Ideal symmetry for magnetic film applications
- Stationary Aligning Magnetic Field (AMF):
 - AMF can be optimized with cathode



Courtesy of

SINGULUS 

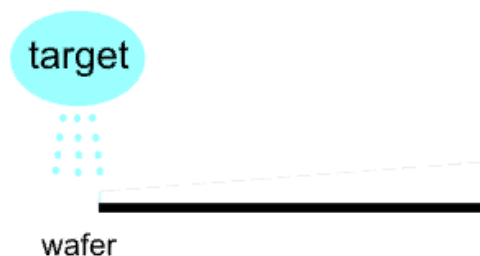
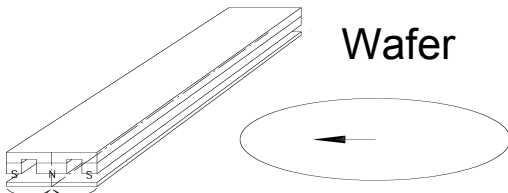
Wedge technology



- base pressure: $p_0 \leq 5 \times 10^{-9}$ mTorr
- MgO - 4kW, rf magnetron sputtering, variable Ar pressure 1 – 15 mTorr
- CuN – 4 kW, reactive (Ar+N) magnetron dc
- Ta,Ru,CoFeB – 1.5 kW magnetron dc

Sputter Target

Wafer



J. Wrona, T.Stobiecki et al. J.Phys. Conf. Ser. 200, (2010).

Multilayer stack

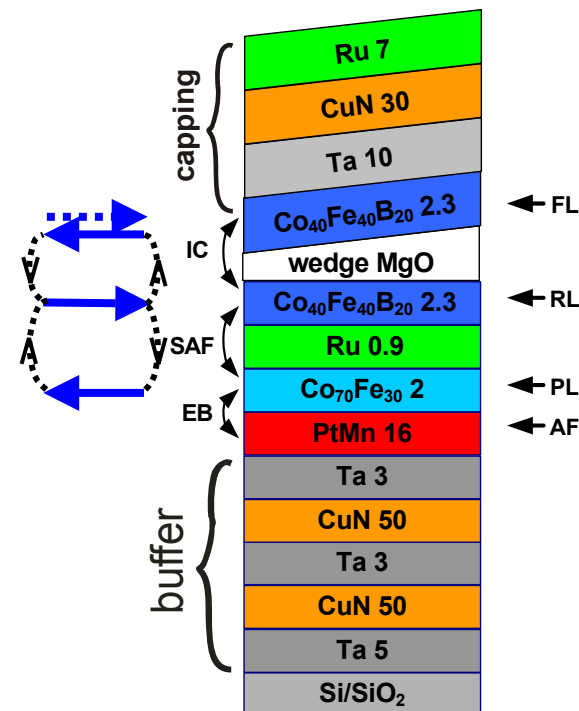
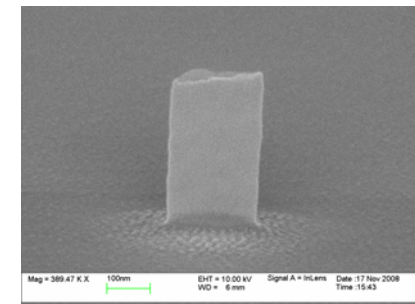
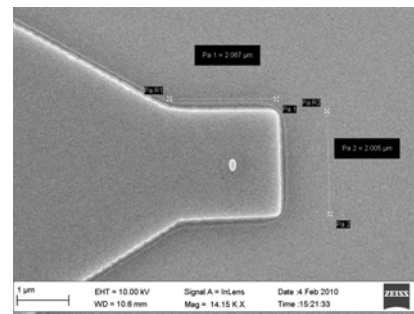
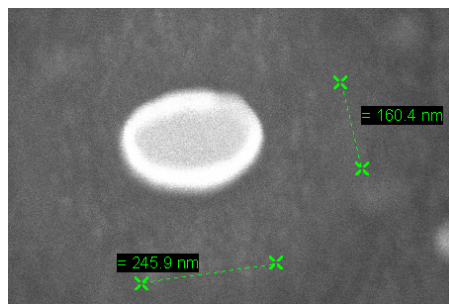
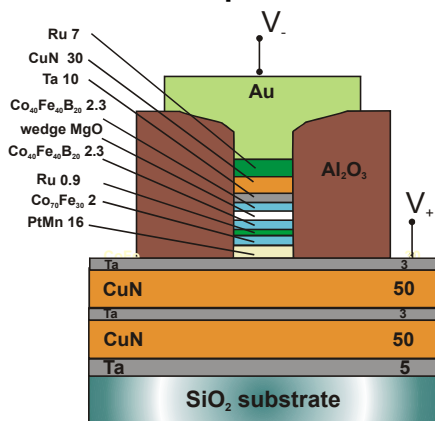
- MTJ stack deposited **in Singulus**
- MgO wedge thickness: 0.6 nm up to 1nm (slope 0.017 nm/cm)

Wafer characterization microstructure – XRD, AFM

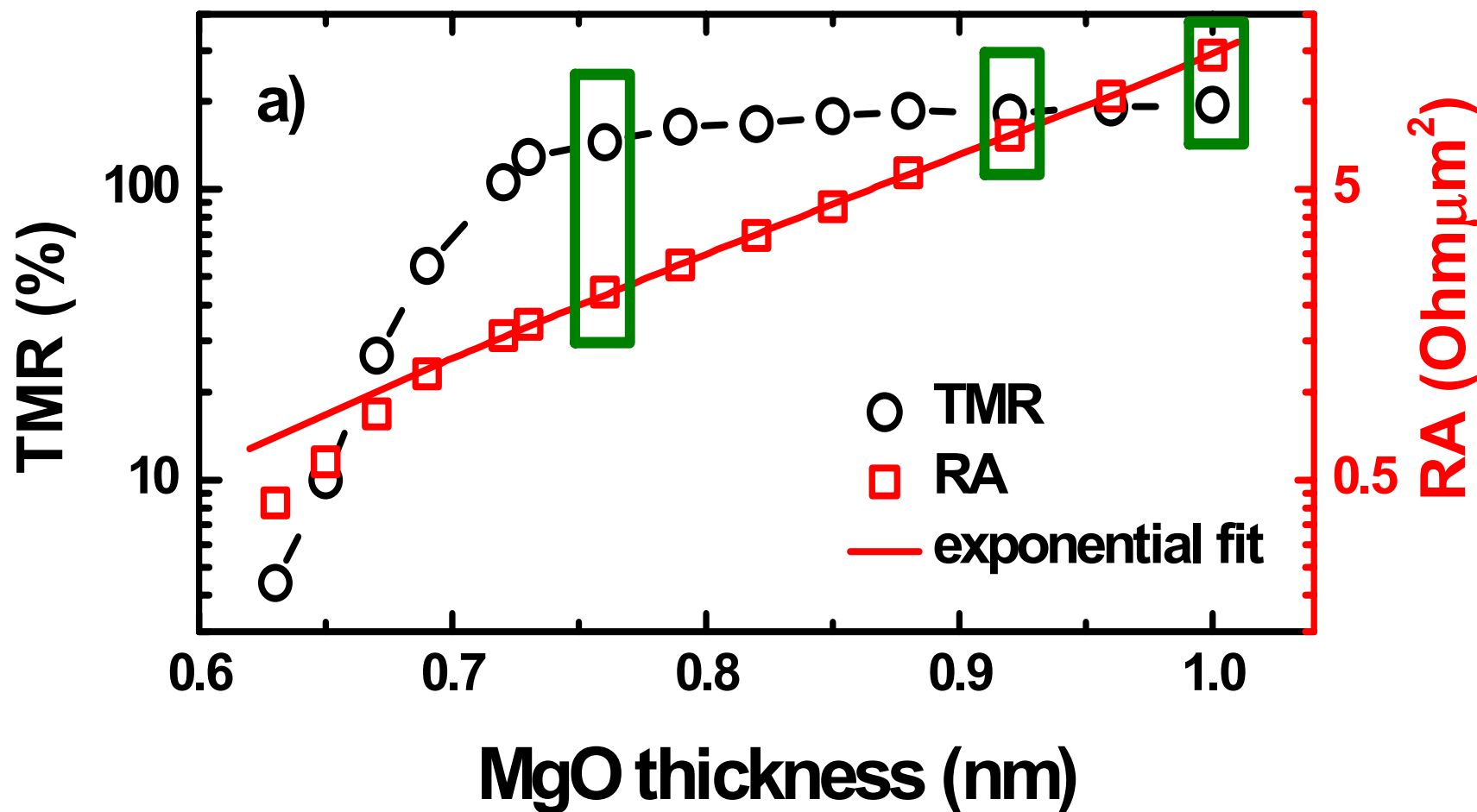
- electrical, magnetic: TMR, RA, MOKE-loops

Nanopillars

- 2 step e-beam lithography, ion etching, lift-off



TMR & RA vs. MgO thickness



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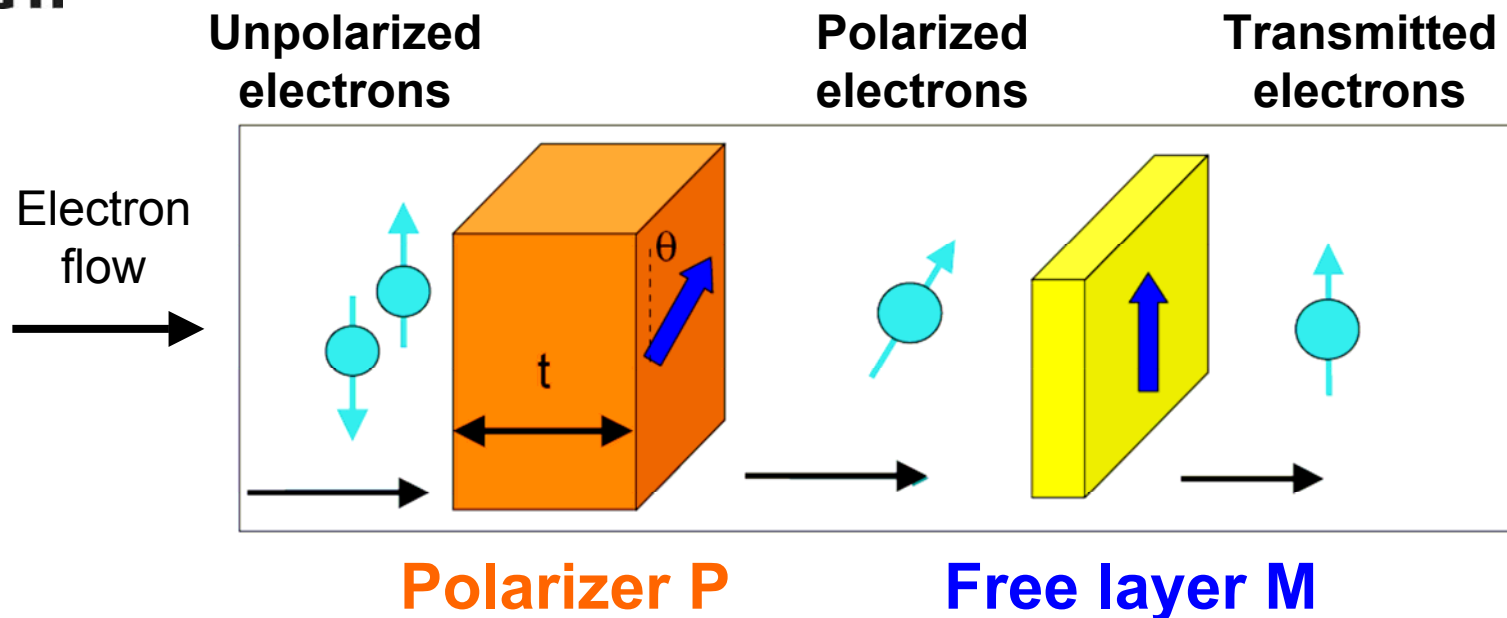
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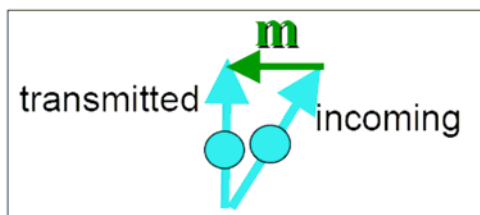
➤ Podsumowanie

➤ Projekt SPINLAB

Spin Transfer Torque

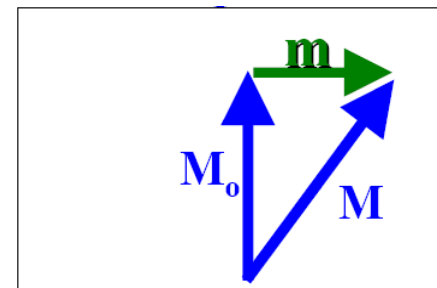


Conduction Electrons



Transfer of transverse
moment m
=
Torque
(Spin Torque ST)

Local magnetization



ST tends to align M (anti-)parallel to P

Spin Transfer Torque (STT)

L(andau)L(ifszic)G(ilbert)S(lonczewski) dynamics

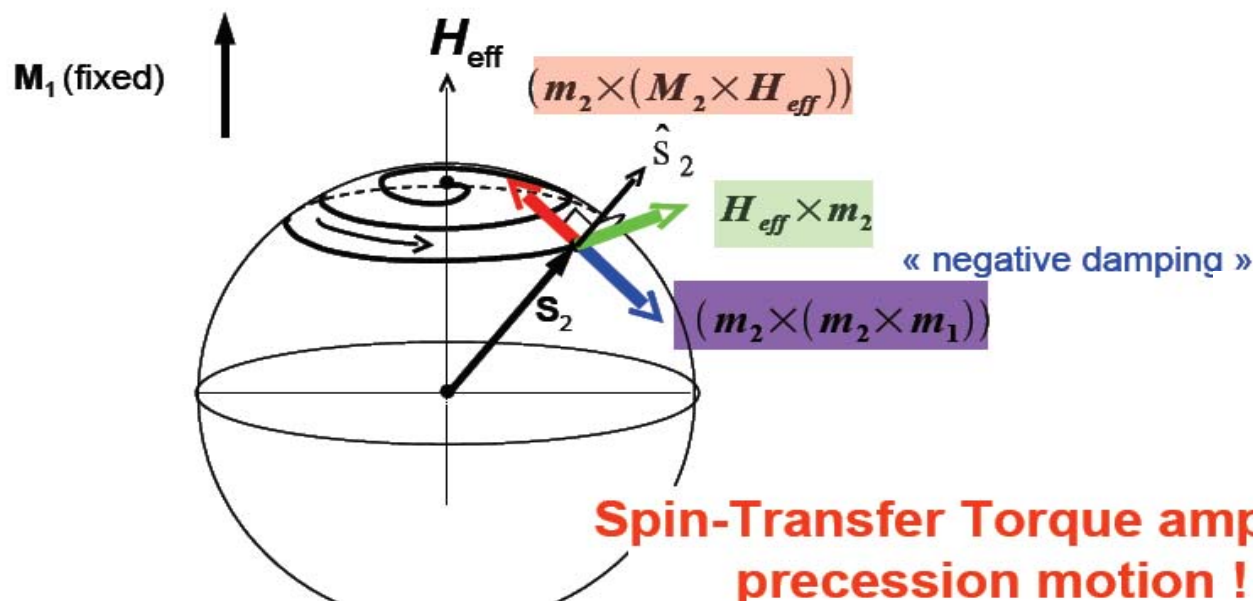
M_2, m_2 - FL magnetic moment

M_1, m_1 - RL magnetic moment

$$\frac{1}{\gamma_0} \cdot \frac{dm_2}{dt} = H_{eff} \times m_2 + \frac{\alpha}{\gamma_0} m_2 \times \frac{dm_2}{dt}$$

Slonczewski '96

$$\frac{1}{\gamma_0} \cdot \frac{dm_2}{dt} = H_{eff} \times m_2 + \frac{\alpha}{\gamma_0} m_2 \times \frac{dm_2}{dt} + p_{effective} J \frac{(\hbar)}{e\mu_0 t_2 M_{S2}} (m_2 \times (m_2 \times m_1))$$



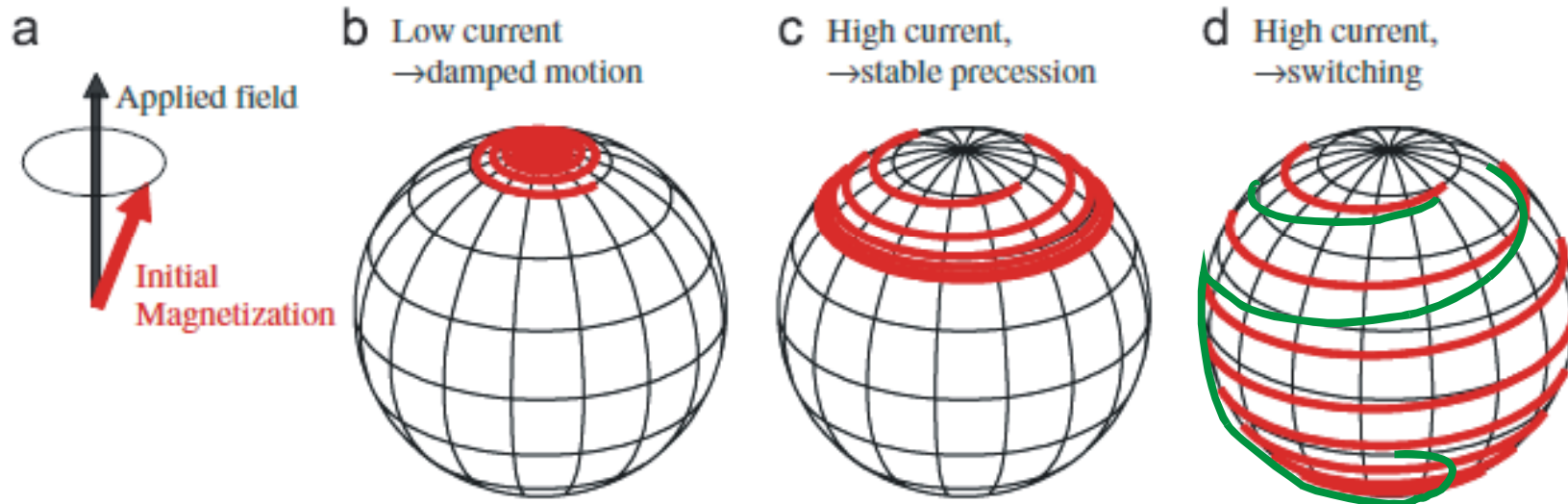
$I > 0$ favors P state

$I < 0$ favors AP state

STT – CIMS

Spin Transfer Torque → Current Induced Magnetization Switching

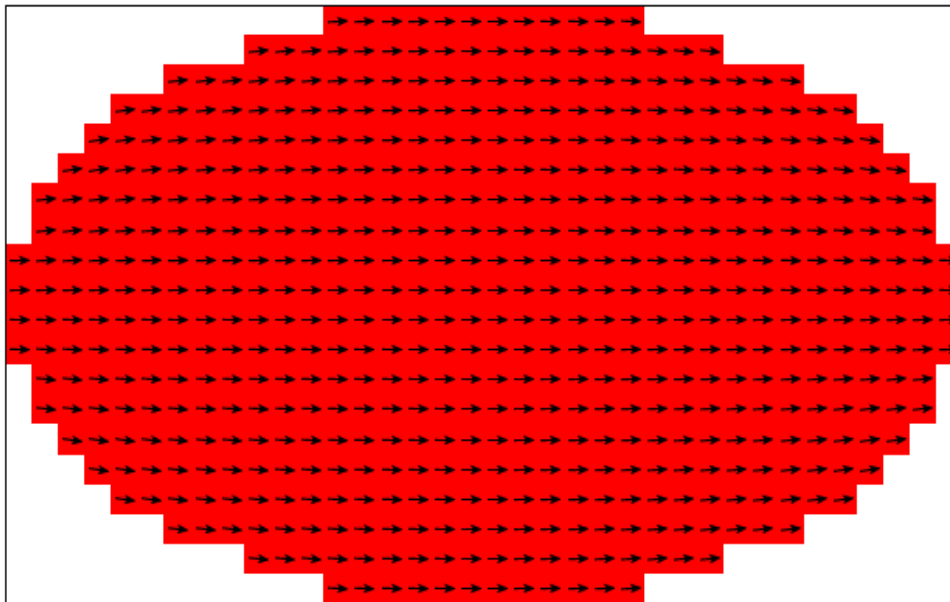
Moment in an applied field along z with no anisotropy



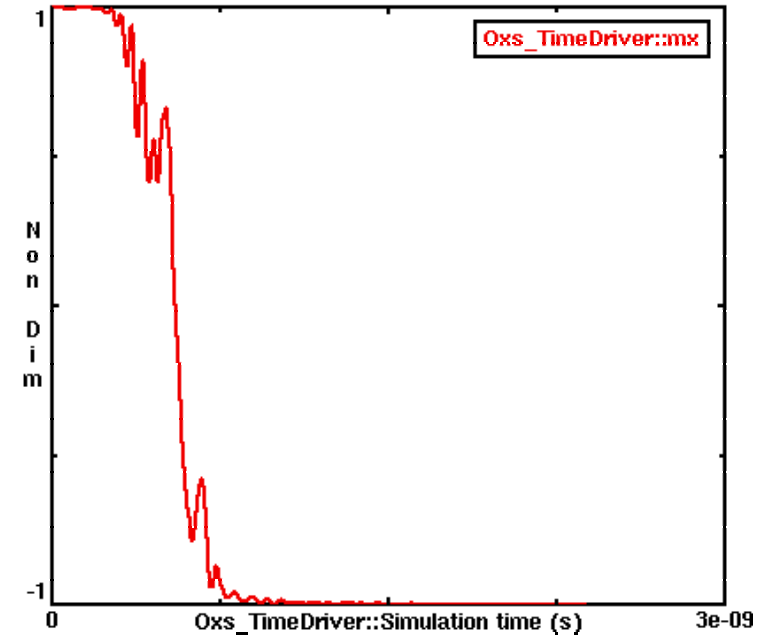
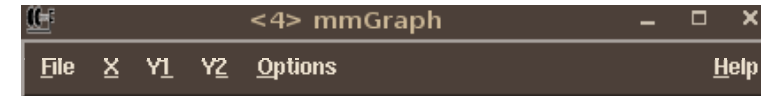
$$I = I_{\text{Critical}}$$

Micromagnetic switching (OOMMF)

M. Czapkiewicz



$I = 7 \text{ mA}$, $P = 0.7$

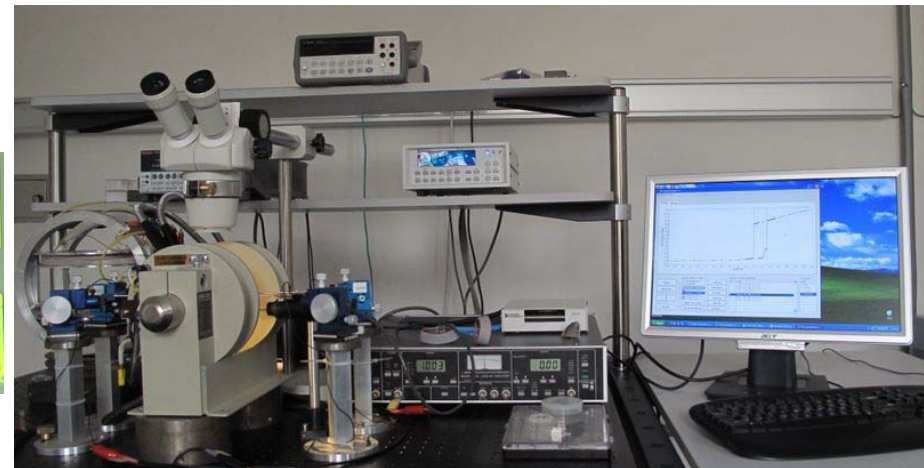
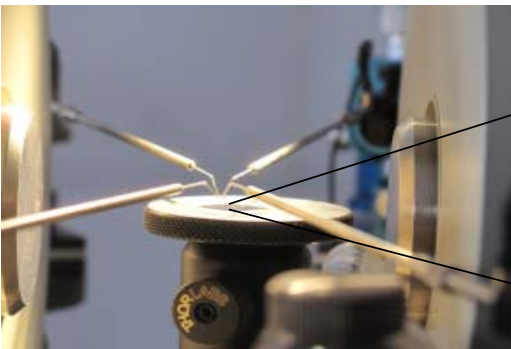
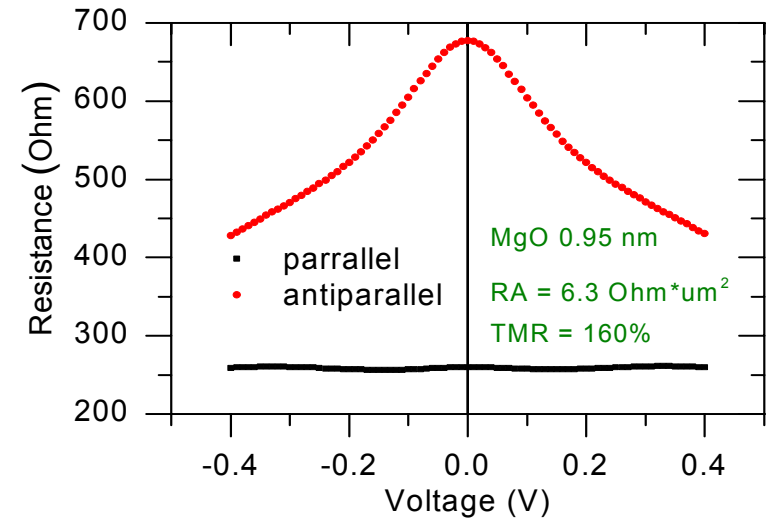


$\alpha = 0.01$

Static measurements

- Standard TMR, $I(V)$, dI/dV in magnetic field using quasi-DC methods
- CIMS – down to 1 ms length pulses

Skowroński et al. JAP **107**, 093917 (2010)



CIMS measurements

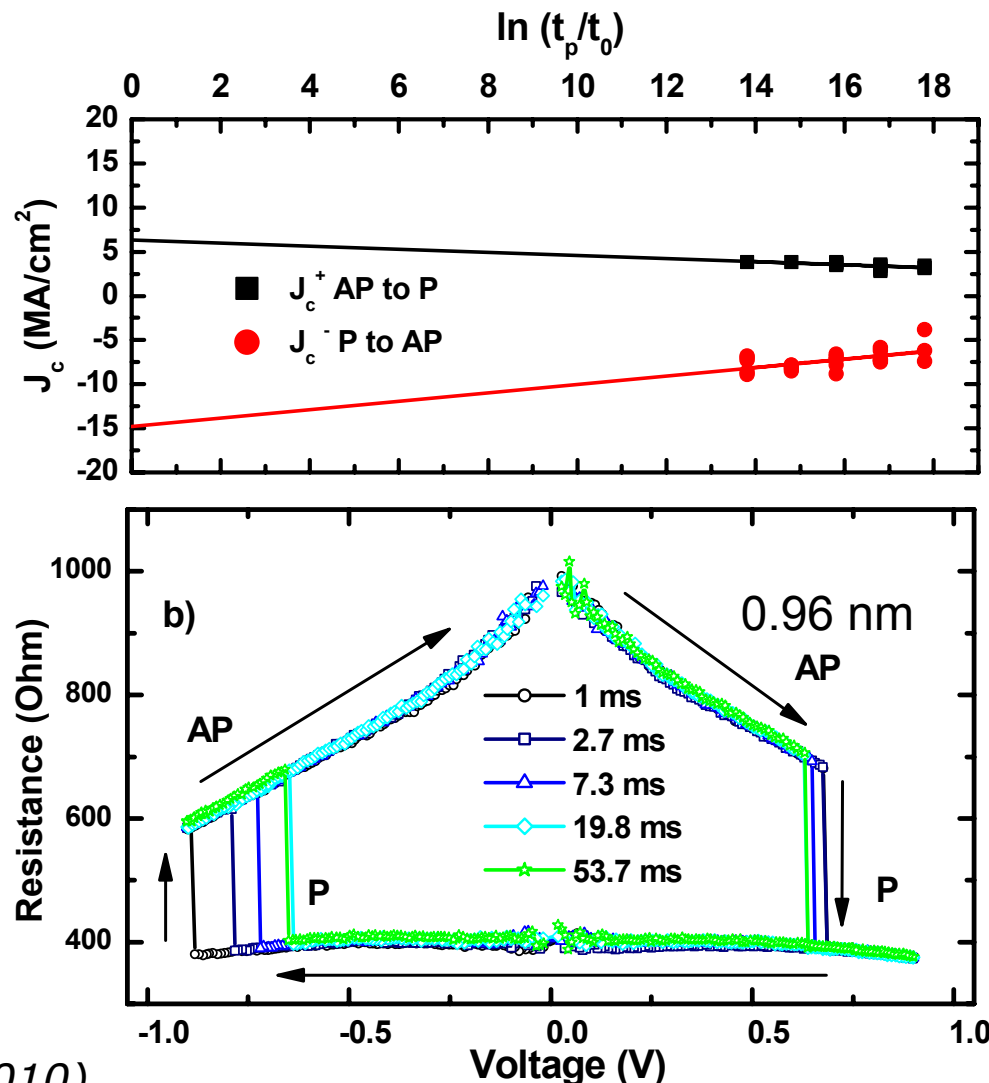
- results of MTJ with 0.96 nm thick MgO barrier
- J_{c0} estimation

$$J_c = J_{c0} \left[1 - \frac{2k_B T}{H_C M_S V} \cdot \ln \left(\frac{\tau_P}{\tau_0} \right) \right]$$

Stability factor	AP $\rightarrow$ P	P $\rightarrow$ AP
$\left(\frac{H_C M_S V}{2k_B T} \right)_{\text{exp}}$	36 ± 7	35 ± 11

$$\left(\frac{H_C M_S V}{2k_B T} \right)_{\text{Calc}} \approx 30$$

Skowroński et al. JAP **107**, 093917 (2010)



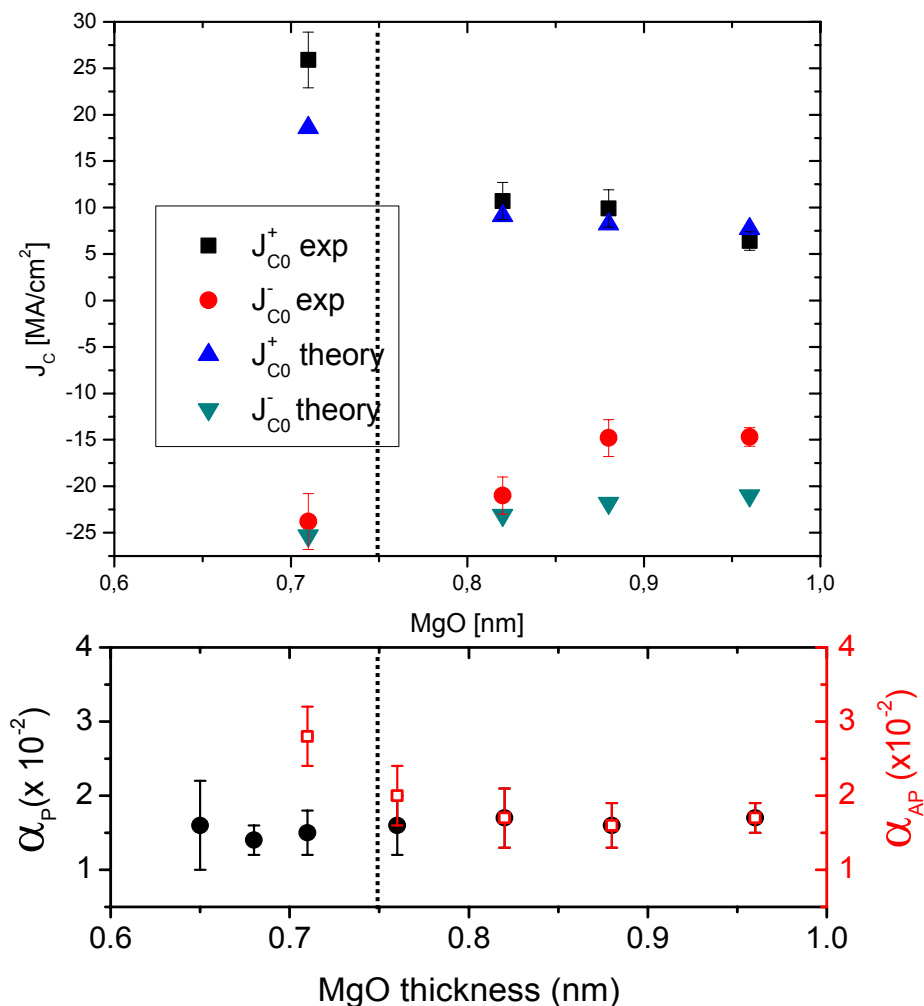
Critical current Slonczewski's model

$$J_{c0} = \frac{2e\alpha\mu_0 M_S t_F (H_{ext} \pm H_k \pm H_d)}{\hbar\eta}$$

$$\eta = \frac{p}{2(1 + p^2 \cos \theta)}$$

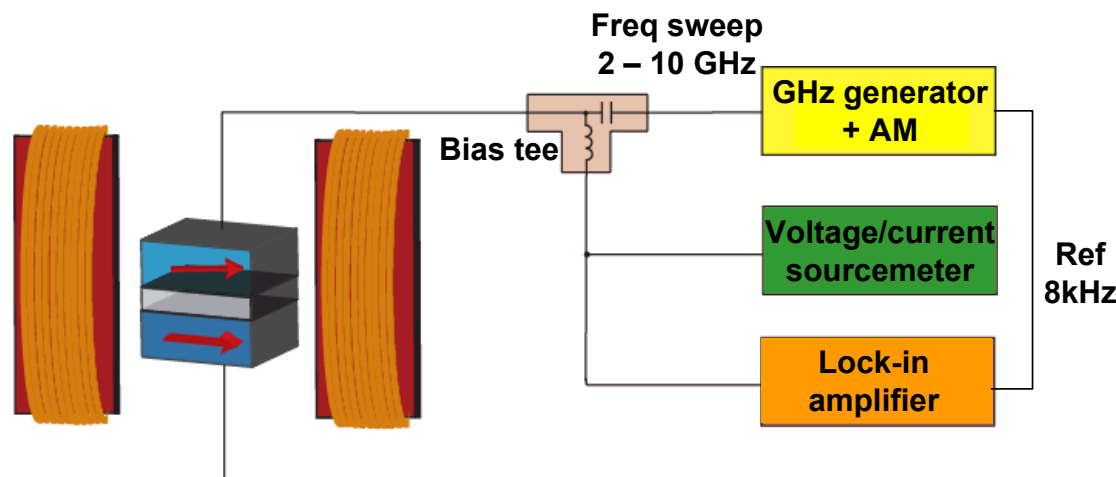
$$p = \sqrt{\frac{TMR}{2 + TMR}}$$

W. Skowronski , T.Stobiecki, J. Appl. Phys. (2010), 093917

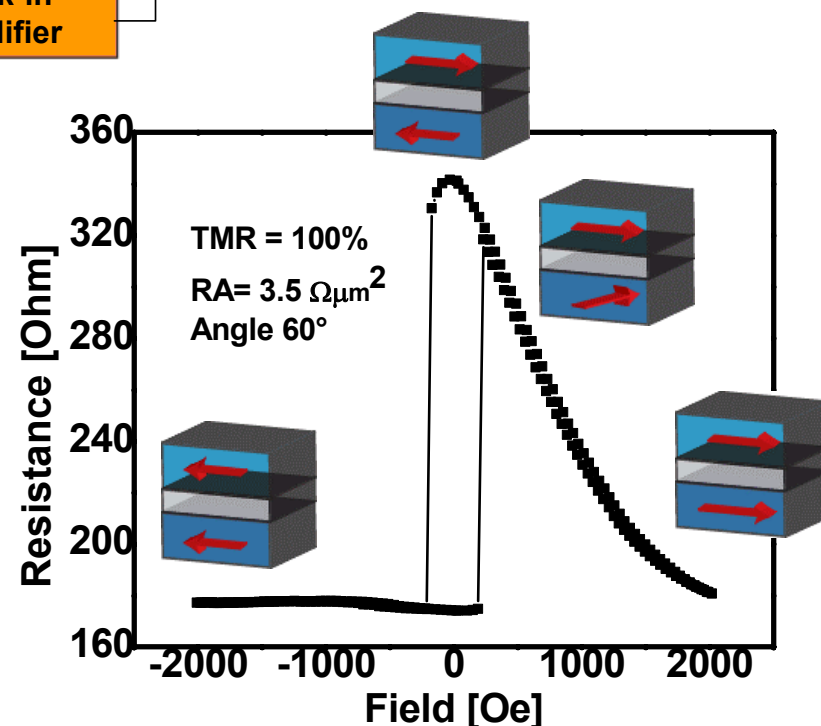


Measurement setup for spin dynamics

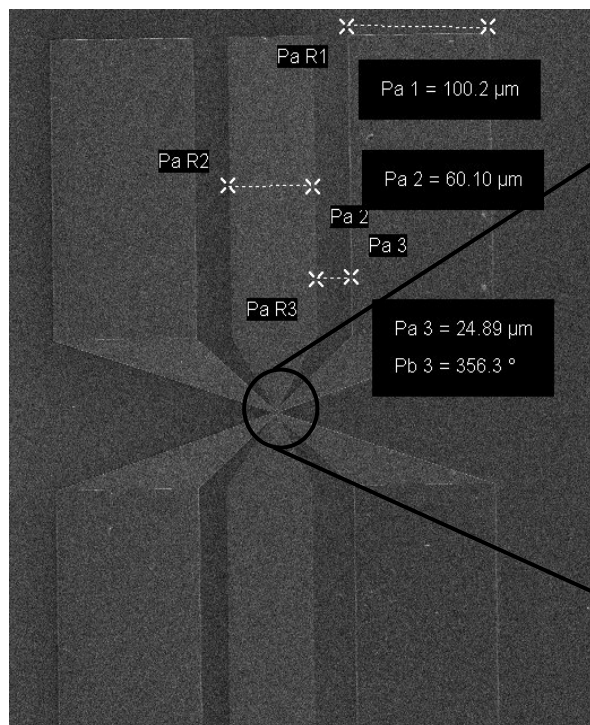
W. Skowroński



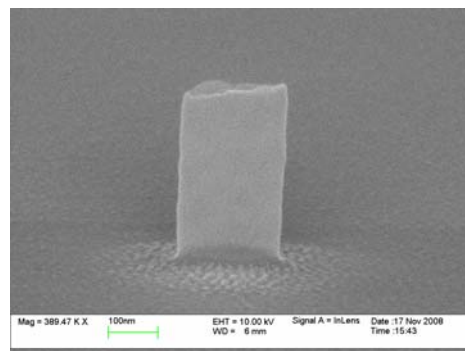
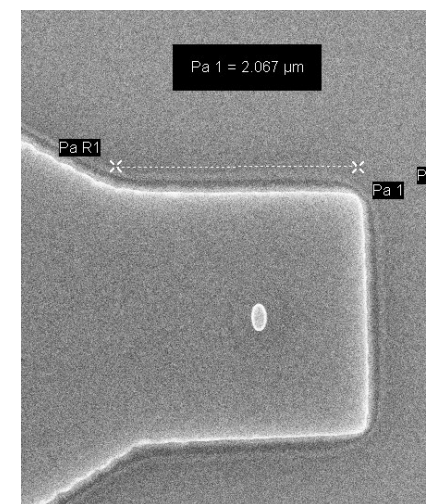
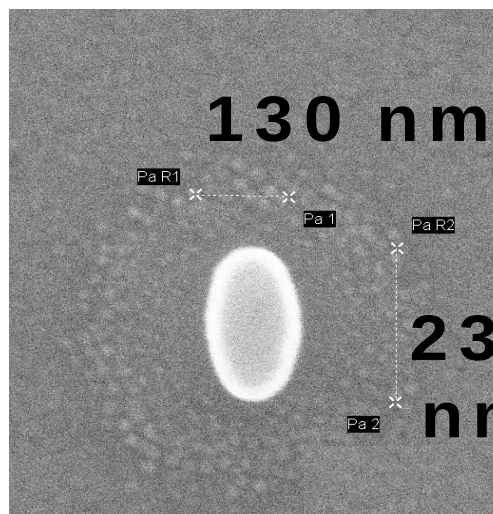
- MTJ sample placed in the magnetic field and tilted by a certain degree
- Amplitude modulated RF signal supplied to the MTJ through a bias tee
- Small DC signal measured using lock-in detection



Nanopillar with coplanar wave guide



leads 50 Ω



Measurement setup for spin dynamics

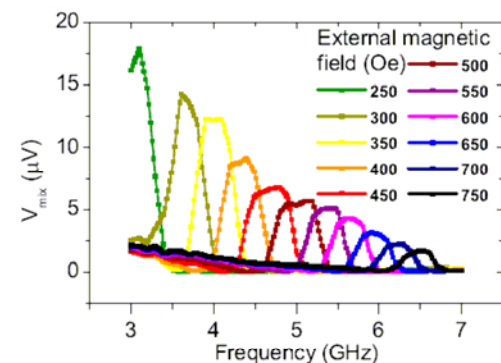
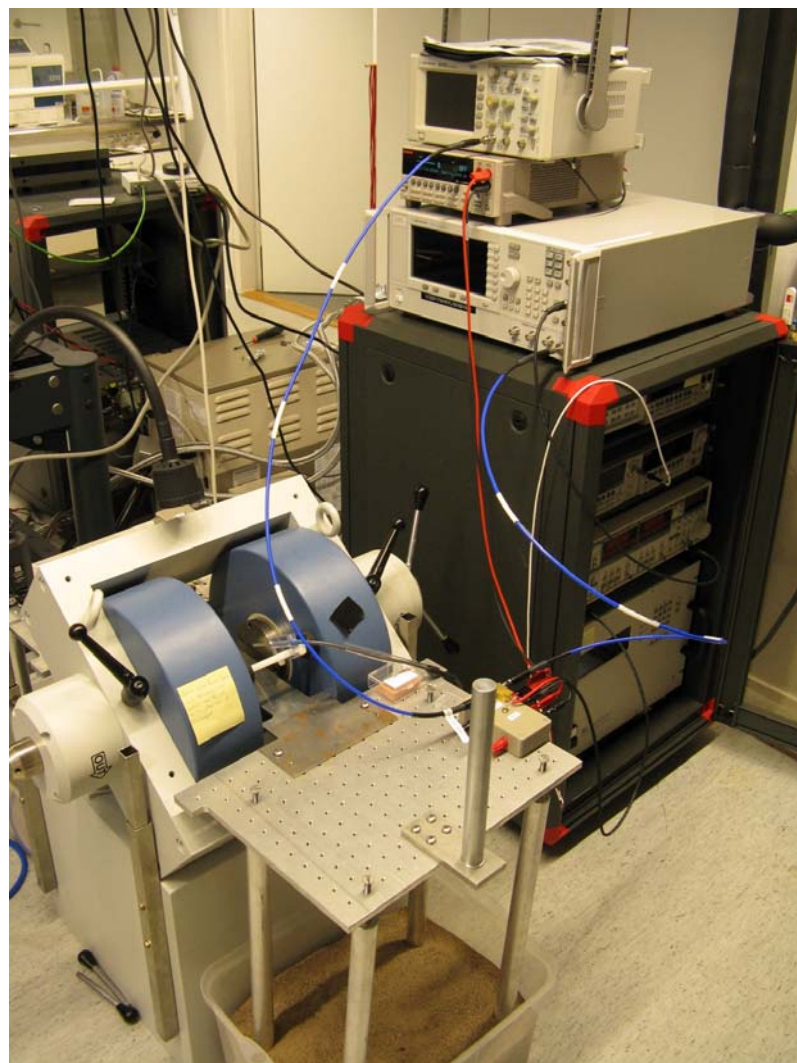
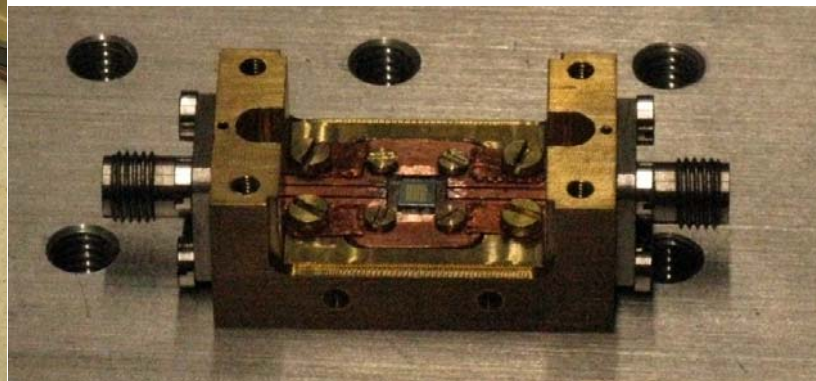


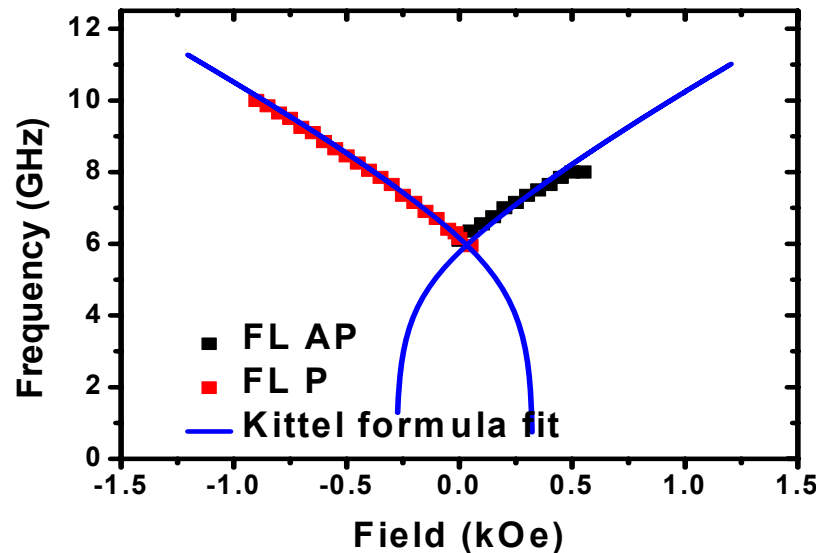
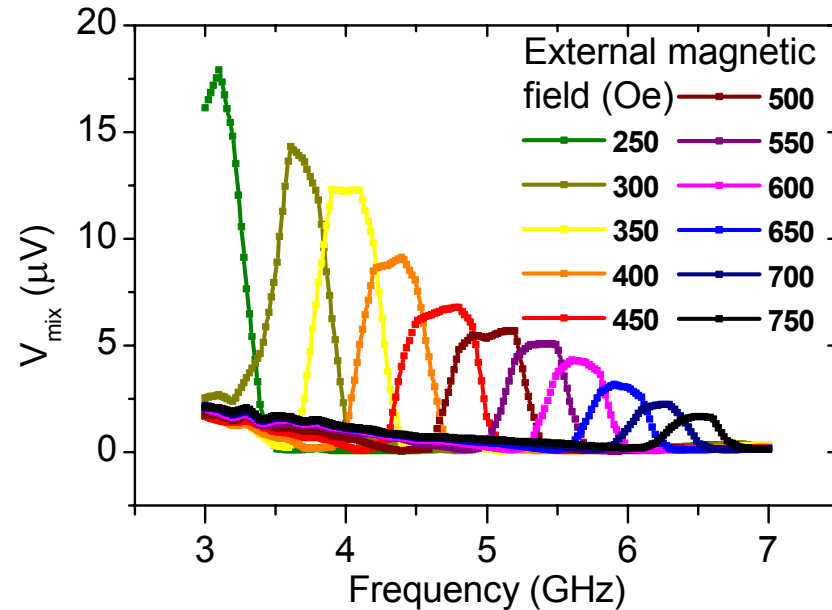
FIG. 1: ST-FMR spectra measured with different external magnetic field applied.

W. Skowroński



ST-FMR oscillations

- MTJ supplied with a RF signal
- Generates DC voltage at tunable resonant frequency
- Inverse effect applicable as microwave generator



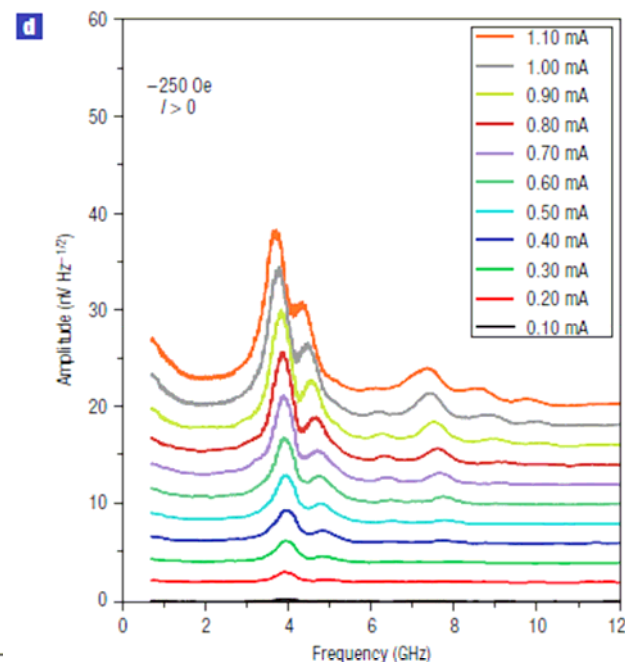
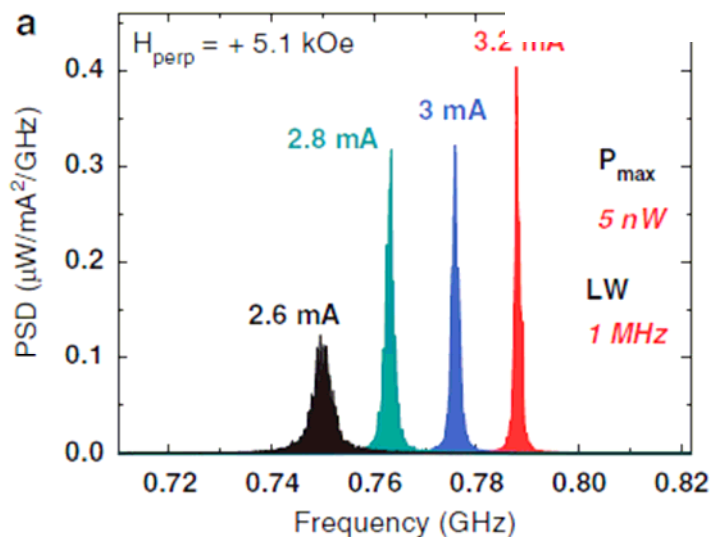
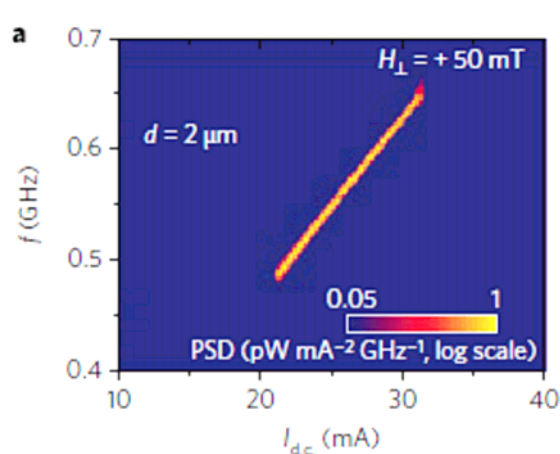
STT oscillators

- Nano – STT oscillators
- Tunable with field/DC current

Routolo et al. NatNano 4, 528, 2009

Dussaux et al. NatComm 1:8, 2010

Daec et al. NatPhys 4, 803, 2008



Torkances and torques

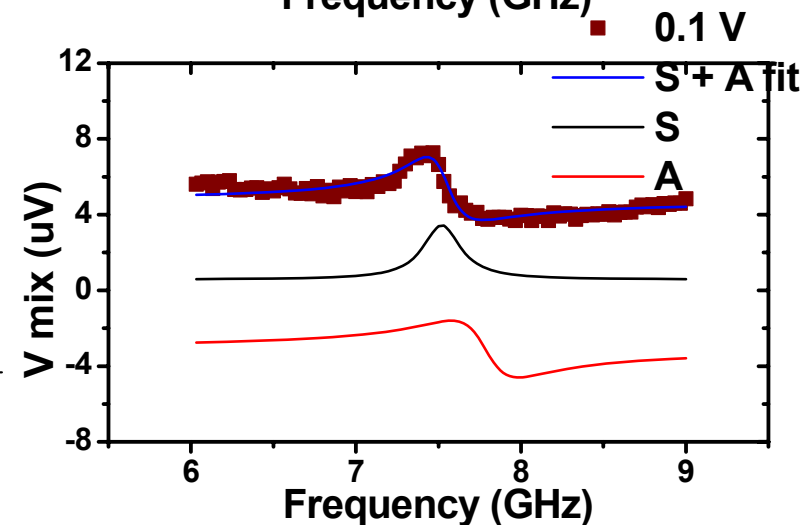
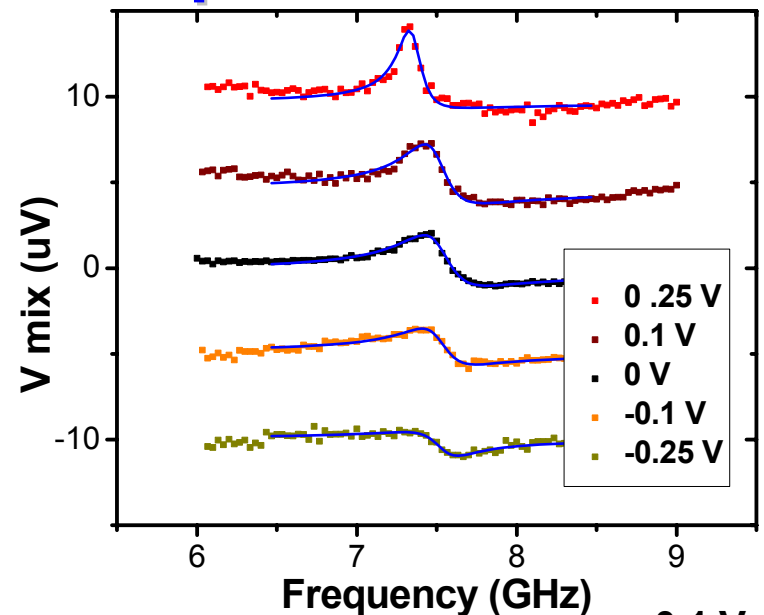
- V_{mix} is derived from the LLGS equation

$$V_{mix} = \frac{1}{4} \frac{\partial^2 V}{\partial I^2} I_{RF}^2 + \frac{1}{2} \frac{\partial^2 V}{\partial I \partial \theta} \frac{\hbar \gamma \sin \theta}{4eM_S V_0 l \sigma} I_{RF}^2 [\xi_{||} S(\omega) - \xi_{\perp} \Omega_{\perp} A(\omega)]$$

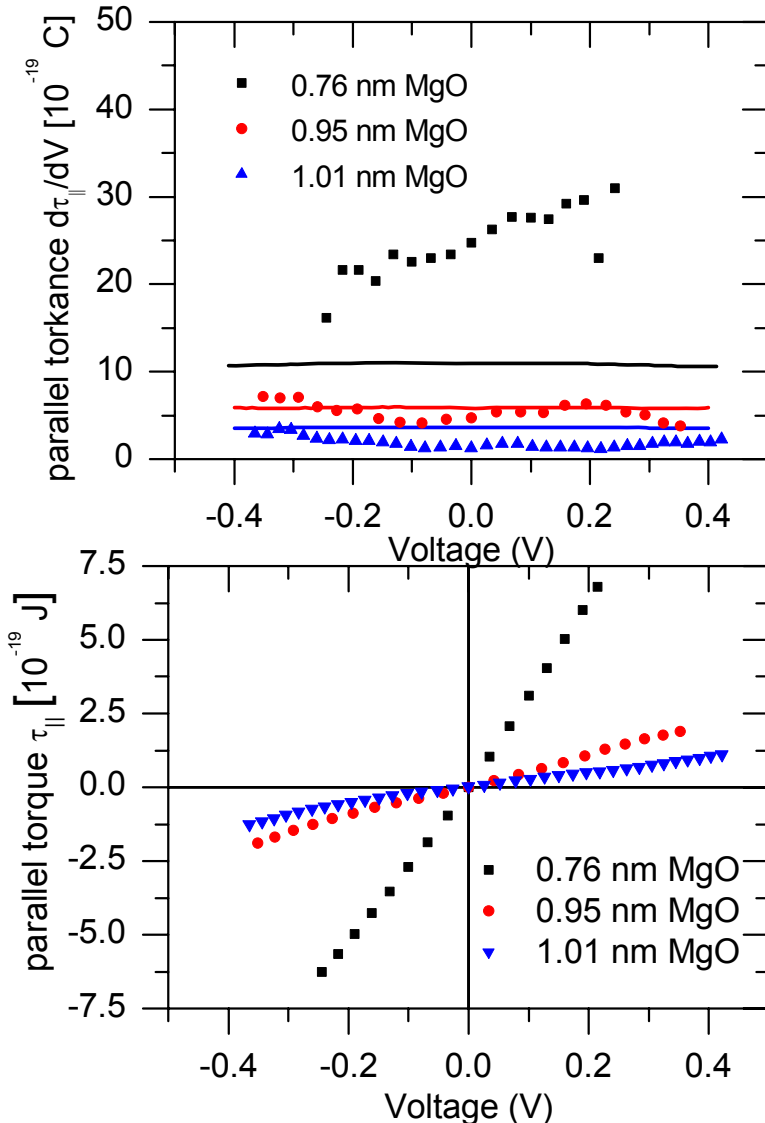
- S and A are symmetric and asymmetric lorentzians:

$$\xi_{||} = \frac{2e}{\hbar} \sin \theta \frac{dV}{dI} \frac{dT_{||}}{dV} \quad \xi_{\perp} = \frac{2e}{\hbar} \sin \theta \frac{dV}{dI} \frac{dT_{\perp}}{dV}$$

Wang et al. PRB 79, 224416, 2009



Parallel torque vs. MgO thickness



$$\frac{d\tau_{\parallel}}{dV} = \frac{\hbar}{2e} \frac{2p}{1+p^2} \left(\frac{dI}{dV} \right)_{\parallel}$$

Absolute torque values increases with decreasing barrier thickness

Sankey et al. Nat. Phys. 4, 67, 2008

Podsumowanie

- **Z sukcesem wytworzono nano-złącza tunelowe z ultracienką barierą tunelową wykazujące efekt STT.**
- **Zademonstrowano:**
- **przełączanie magnetyzacji prądem spinowo spolaryzowanych elektronów (CIMS) w komórce pamięci STT-RAM**
- **oscylator na częstotściach GHz.**

Krajowe Centrum Nanostruktur Magnetycznych do Zastosowań w Elektronice Spinowej - SPINLAB



Stanowiska do osadzania warstw metodami epitaksji z wiązki molekularnej, ablacji laserowej, oraz osadzania z wykorzystaniem działu jonowego



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Femtosekundowy laser i kriostat z nadprzewodzącymi magnesami do badań magnetoptycznych (A. Maziewski)



Zestaw pomiarowy do charakteryzacji właściwości nanostruktur i nano-urządzeń elektroniki spinowej w warunkach statycznych i dynamicznych (T. Stobiecki)



Stanowisko do badania dynamiki namagnesowania nanostruktur magnetycznych przy pomocy szerokopasmowego rezonansu ferromagnetycznego i impulsowej magnetometrii mikrofalowej (F. Stobiecki)



Mikroskop PEEM-LEEM (Photoemission Electron Microscope – Low Energy Electron Microscope) zapewniający obserwacje z wysoką zdolnością rozdzielczą, a w połączeniu z użyciem promieniowania synchrotronowego pozwalający na uzyskanie magnetycznej i czasowej rozdzielczości, a także selektywności chemicznej (J. Korecki)



AGH

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